

Ambertec, P.E., P.C.

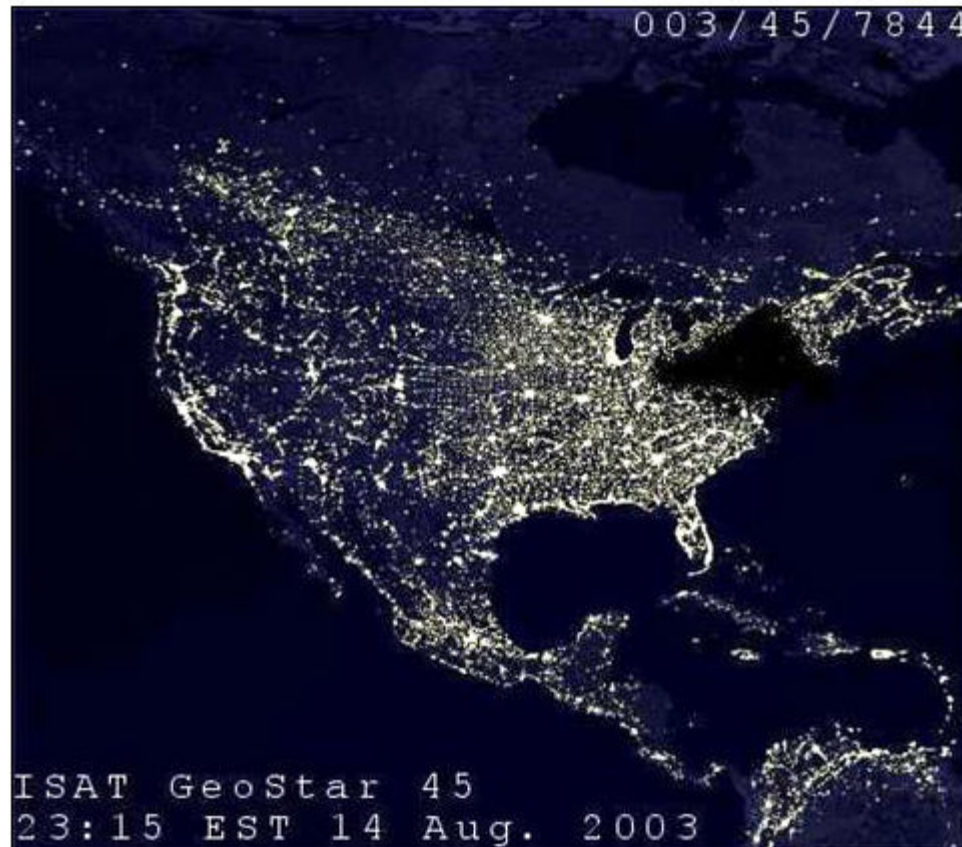
Analog Compendium

Circuit Design Considerations

c. 2009 Ambertec, P.E., P.C..

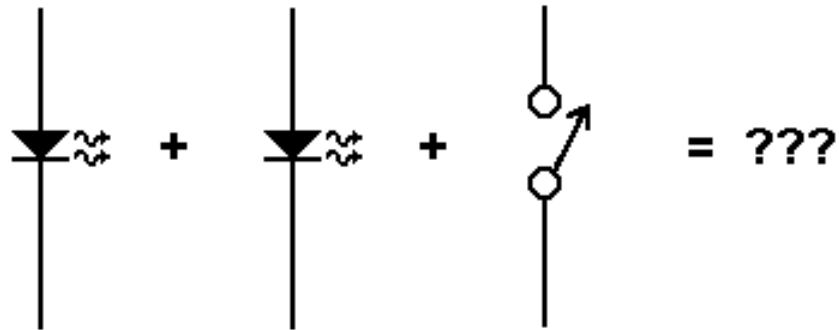
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This is us:



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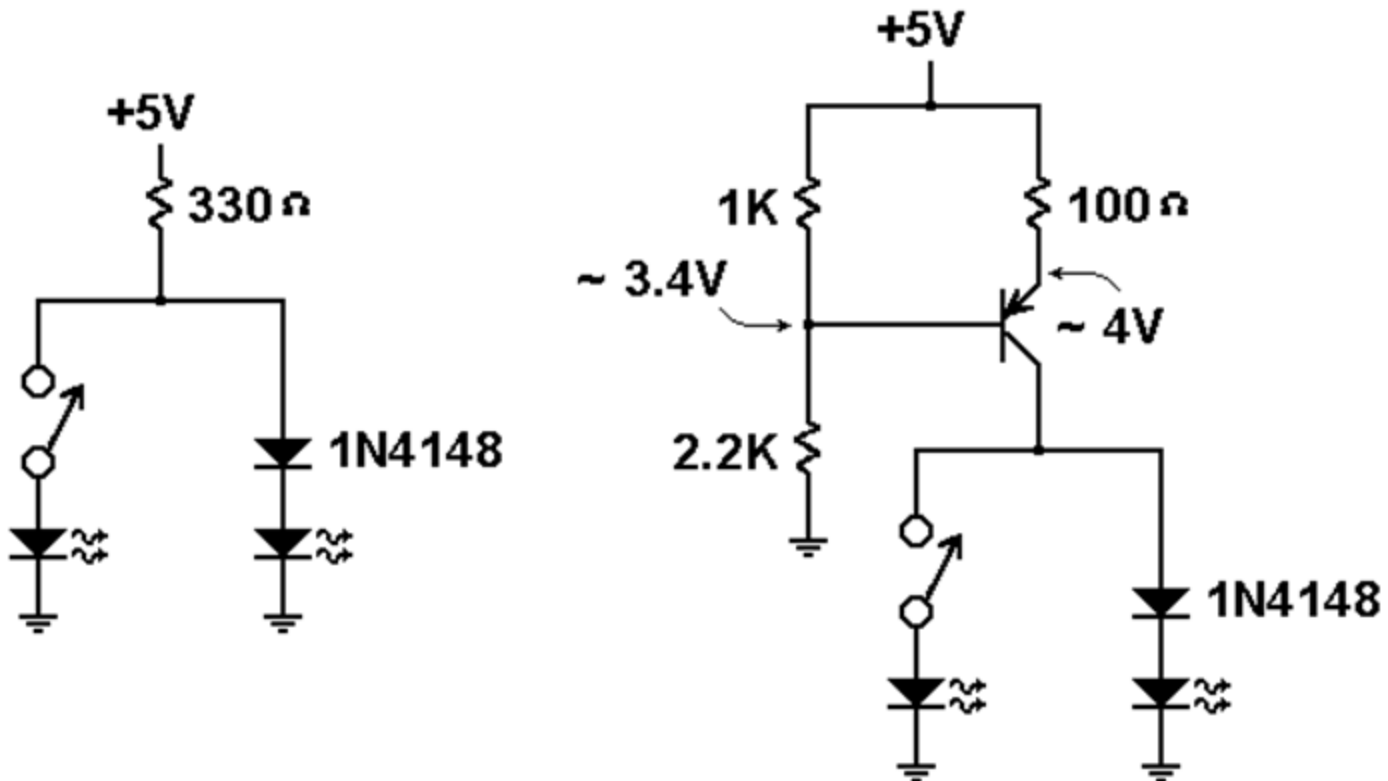
LED Selection with SPST



**Select one LED or the other to be lit
with only an SPST switch available.**

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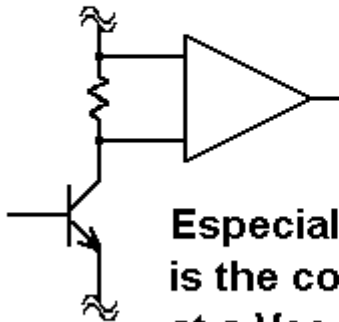
SPDT selection of LED with an SPST switch



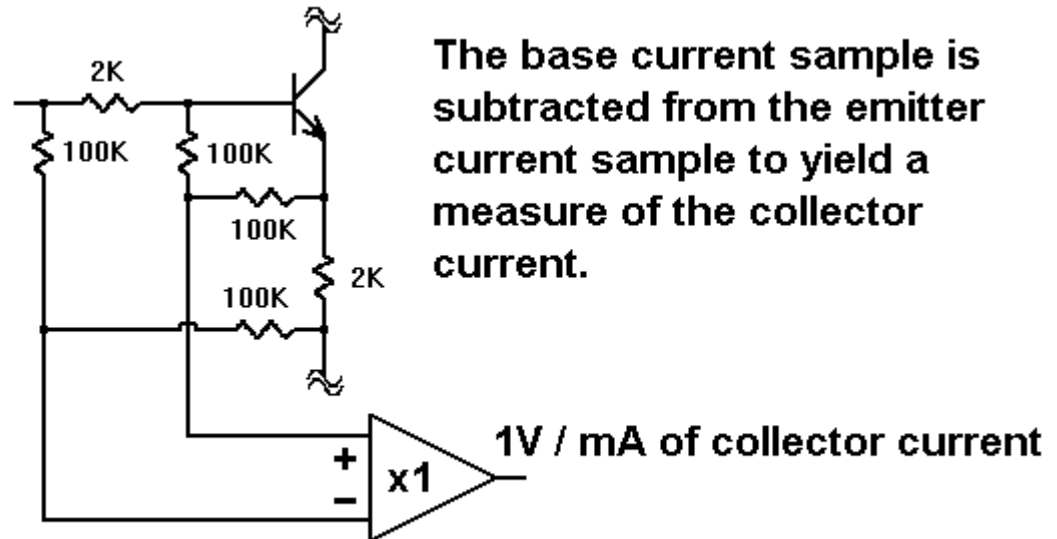
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Measuring Collector Current Without Actually Measuring Collector Current

Differential amplifier directly sampling the collector current.



Especially difficult is the collector is at a V_{ce} of some hundreds of volts.

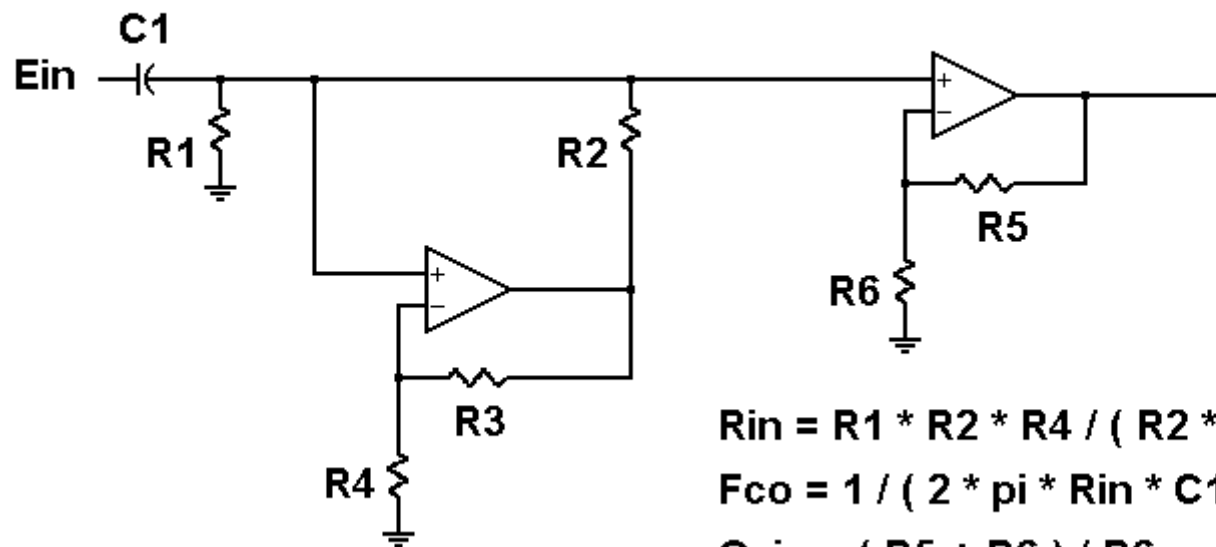


The base current sample is subtracted from the emitter current sample to yield a measure of the collector current.

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Ultra-Low Frequency AC Coupled Amplifier Using Input Resistance Bootstrapping

Bootstrapping R1 to get an ultra-low cut-off frequency for an AC coupled input.



$$R_{in} = R1 * R2 * R4 / (R2 * R4 - R1 * R3)$$

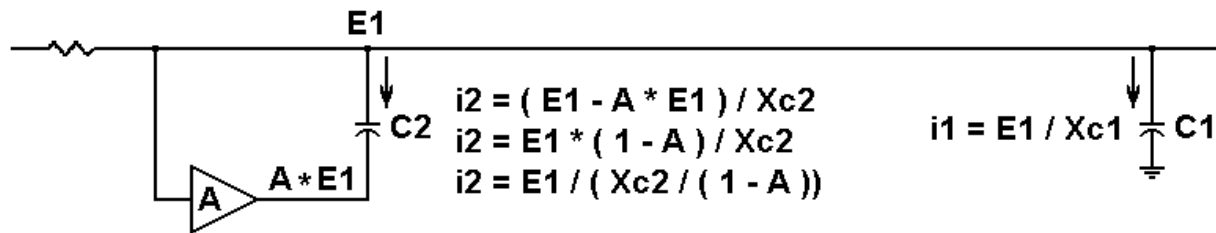
$$F_{co} = 1 / (2 * \pi * R_{in} * C1)$$

$$\text{Gain} = (R5 + R6) / R6$$

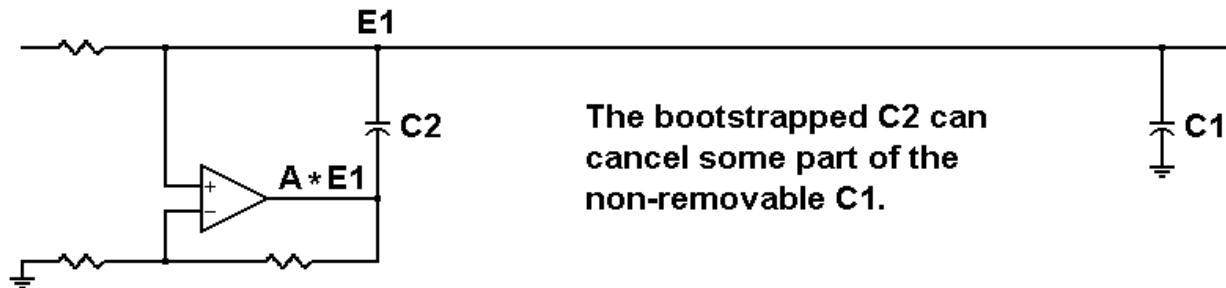
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Bootstrapping of Capacitance Works Too!

Bootstrapping of C1 is analogous to resistor bootstrapping and can be used to negate part of C1 where C1 happens to be non-removable for one reason or another.

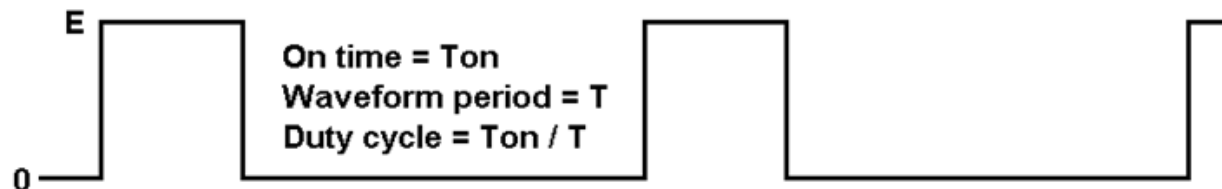


$$\text{Effective total capacitance} = C1 + \frac{C2}{(1 - A)}$$



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RMS Value versus Average Value



Amplitude is zero and E volts.

Average = $E_{av} = E * \text{Duty cycle}$

$E = E_{av} / \text{Duty cycle}$

Power = $(E^2 / R) * \text{Duty cycle}$

Power = E_{rms}^2 / R

$E_{rms}^2 = E^2 * \text{Duty cycle}$

$E_{rms} = E * \text{Sqrt} (\text{Duty cycle})$

$E = E_{rms} / \text{Sqrt} (\text{Duty cycle})$

$E_{rms} = E_{av} * \text{Sqrt} (\text{Duty cycle}) / \text{Duty cycle}$

$E_{rms} = E_{av} / \text{Sqrt} (\text{Duty cycle})$

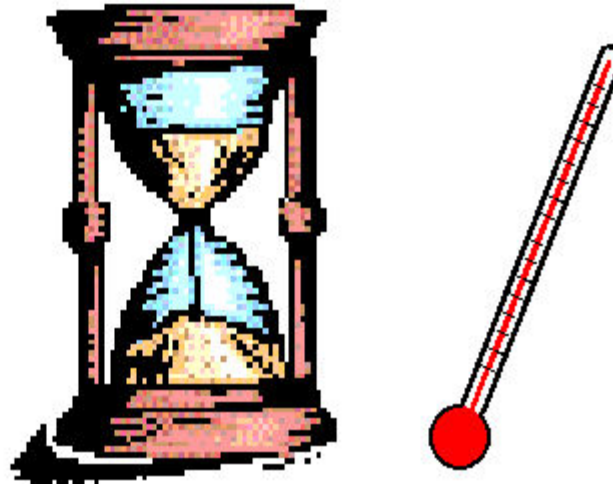
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Resistor Aging (Don't we all.)



Svante Arrhenius (1859 - 1927)

**Aging rates double for each
10 °C rise of temperature.**



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One Vendor's Resistor Aging Properties


**ULTRA PRECISION THIN FILM
CHIP RESISTORS
BLU SERIES**


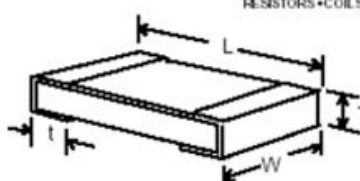
FEATURES

TYPICAL PERFORMANCE CHARACTERISTICS

Requirements	Characteristics (5-25ppm)*	Test Method
Extended Life (10,000 hrs)	± 0.25% (±0.4% Opt.B)	Rated W per MIL-PRF-55342 4.8.11.1
Shelf Life	100 ppm/year (Max.)	Room Temp. & Humidity, No-Load

Type BLU1206A



At 70°C,
 $K_{70} = 0.25\%$ per 10000 hours
 $= 2500 \text{ ppm} / 10000 \text{ hours}$
 $= 0.25 \text{ ppm} / \text{hour}$

At 25°C,
 $K_{25} = 100 \text{ ppm} / \text{year}$
 $= 100 \text{ ppm} / 8766 \text{ hours}$
 $= [1 / 87.66] \text{ ppm} / \text{hour}$
 $= 0.011407711... \text{ ppm} / \text{hour}$

The aging rate is multiplied by "alfa" for each 10°C increase above 25°C.

$$\therefore \frac{K_{70}}{K_{25}} = \text{alfa} \left(\frac{[70^\circ\text{C} - 25^\circ\text{C}]}{10^\circ\text{C}} \right) \Rightarrow \text{alfa} = \left(\frac{K_{70}}{K_{25}} \right) \left(\frac{10^\circ\text{C}}{[70^\circ\text{C} - 25^\circ\text{C}]} \right) \Rightarrow \text{alfa} = [0.25 * 87.66]^{[1 / 4.5]}$$

$$\text{alfa} = 1.985832207...$$

At 45°C, we find $K_{45} = K_{25} * 1.985832207...^2 = 0.011407711... * 3.943529554... = 0.044986645... \text{ ppm} / \text{hour}$

∴ Aging drift = $0.044986645... \text{ ppm} / \text{hour} * 8766 \text{ hours} / \text{year} * 7 \text{ years} = 2760.47... \text{ ppm} \rightarrow \underline{\underline{0.276\%}}$

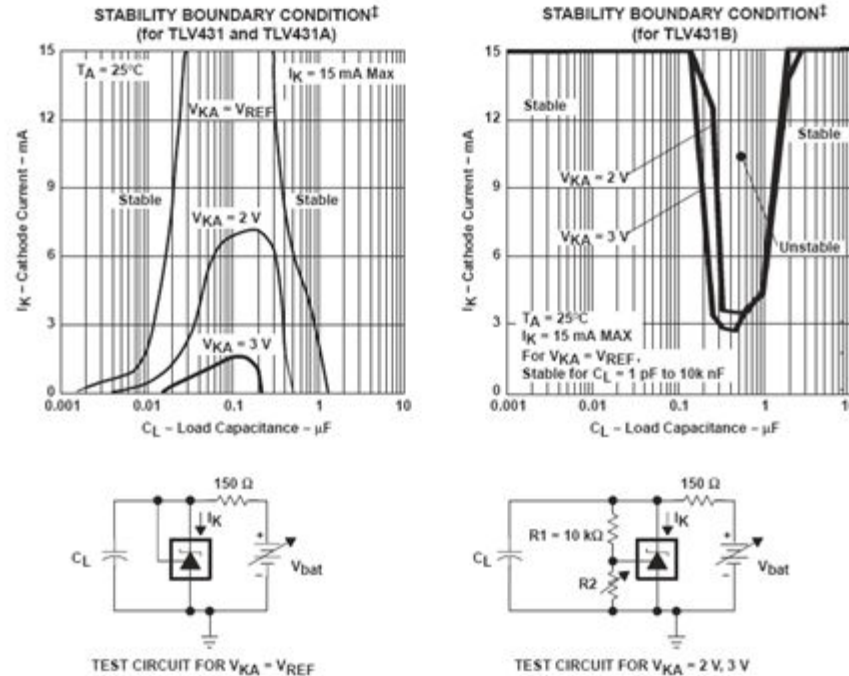
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TLV431 Oscillatory Instability Issues

TLV431, TLV431A, TLV431B LOW-VOLTAGE ADJUSTABLE PRECISION SHUNT REGULATOR

SLVS139T – JULY 1996 – REVISED JUNE 2007

PARAMETER MEASUREMENT INFORMATION†

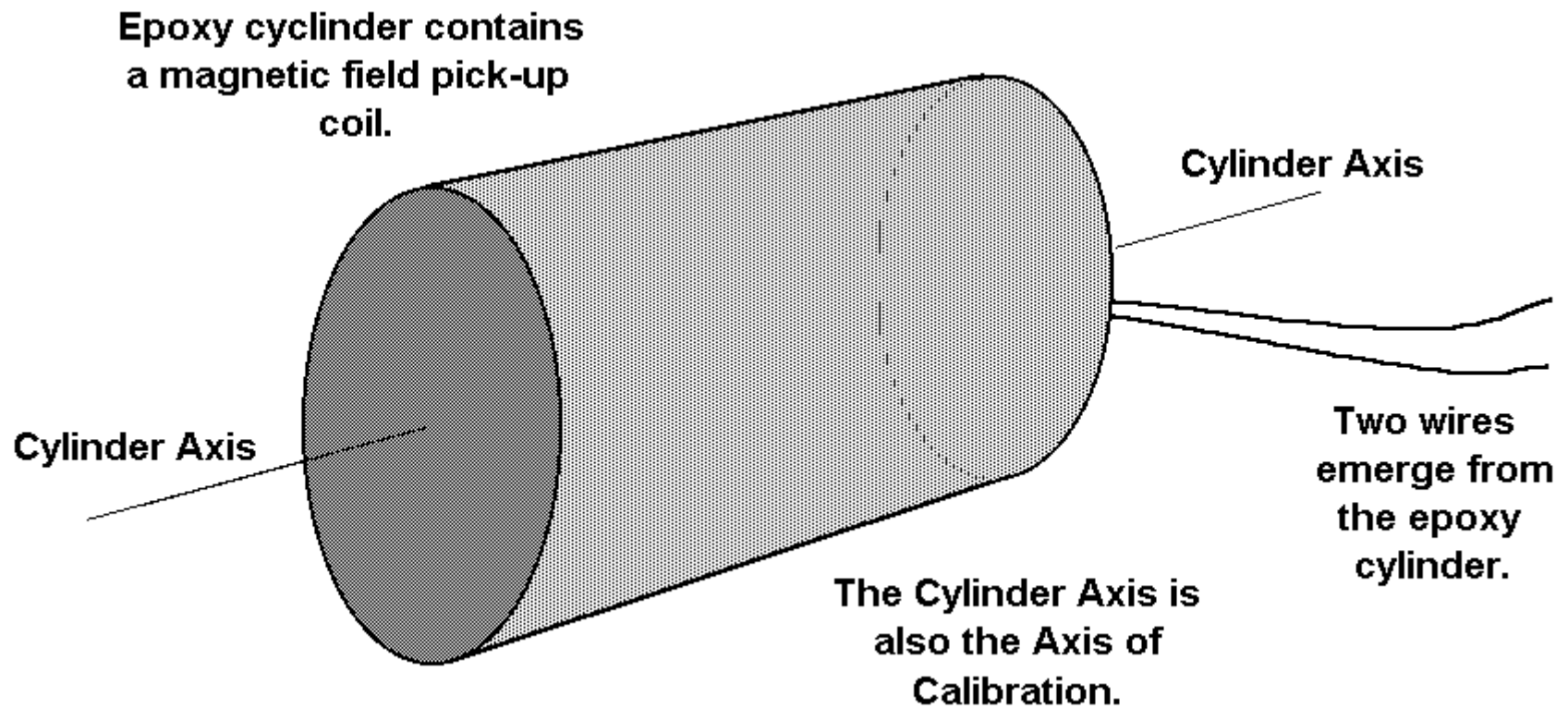


† The areas under the curves represent conditions that may cause the device to oscillate. For $V_{KA} = 2\text{-V}$ and 3-V curves, R_2 and V_{bat} were adjusted to establish the initial V_{KA} and I_K conditions with $C_L = 0$. V_{bat} and C_L then were adjusted to determine the ranges of stability.

Figure 17

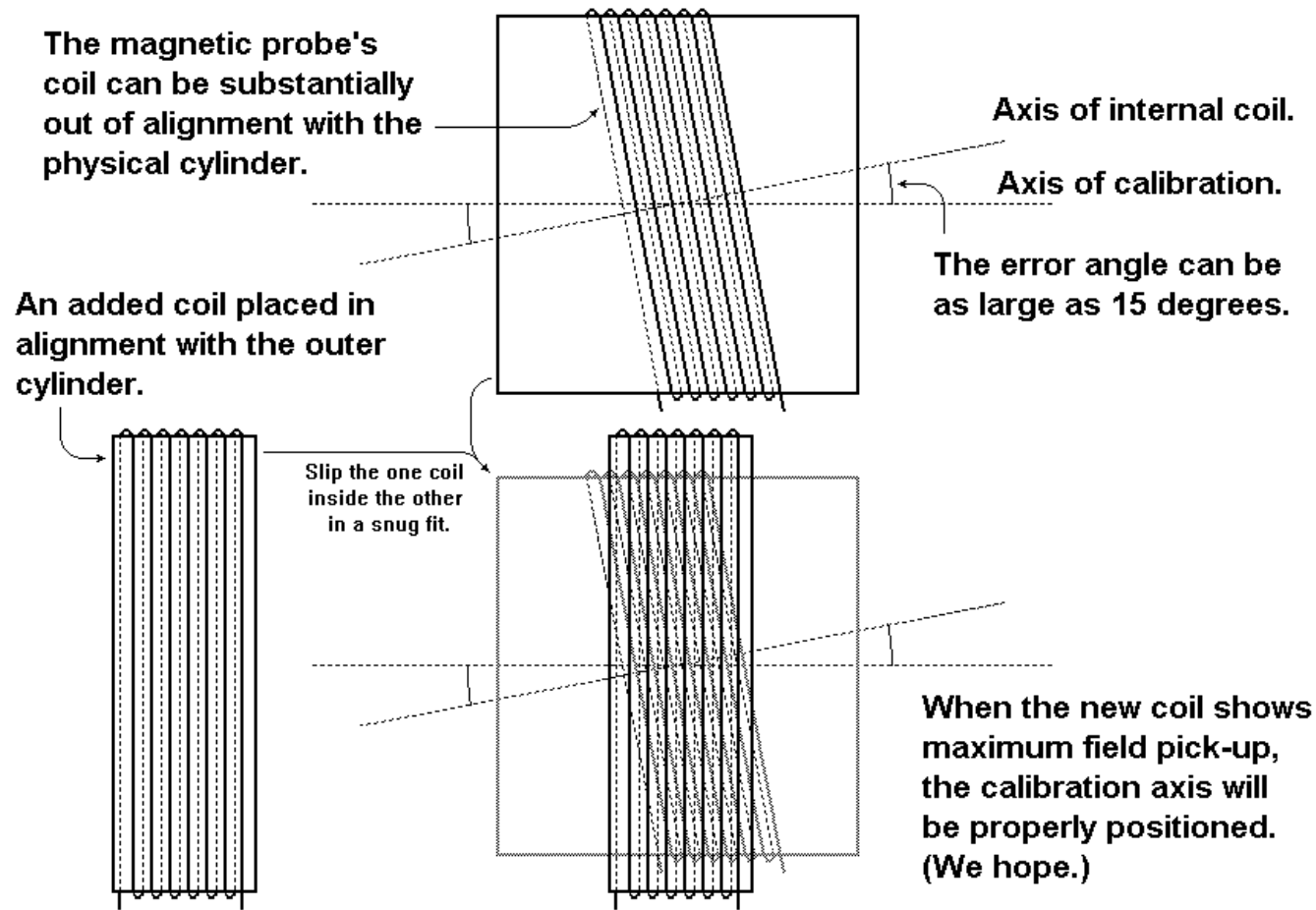
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Magnetic Field Pick-up Coil, A Commercial Product



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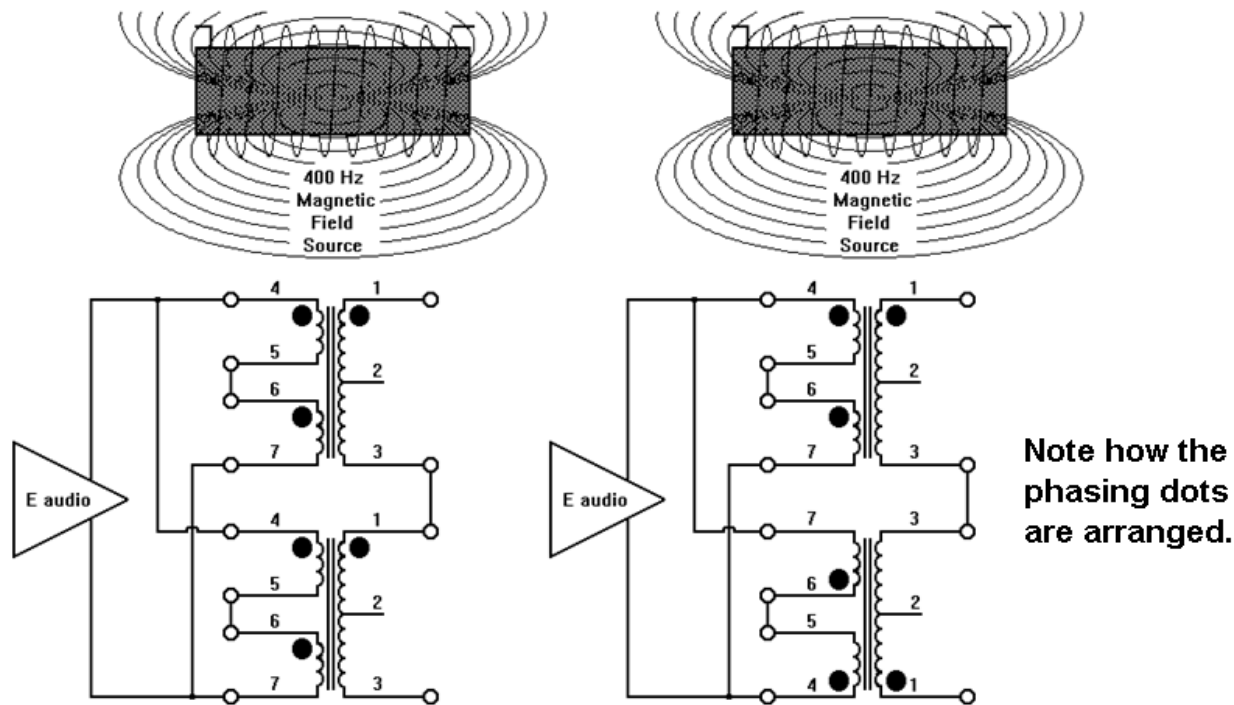
Magnetic Field Coil Alignment Error



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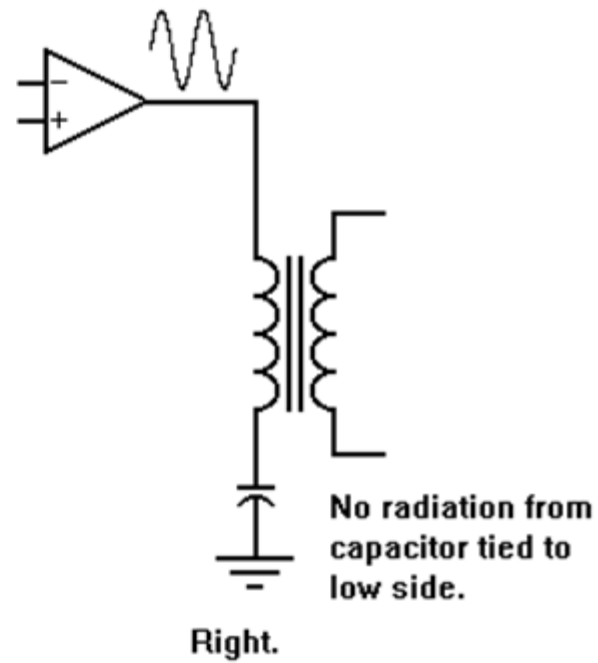
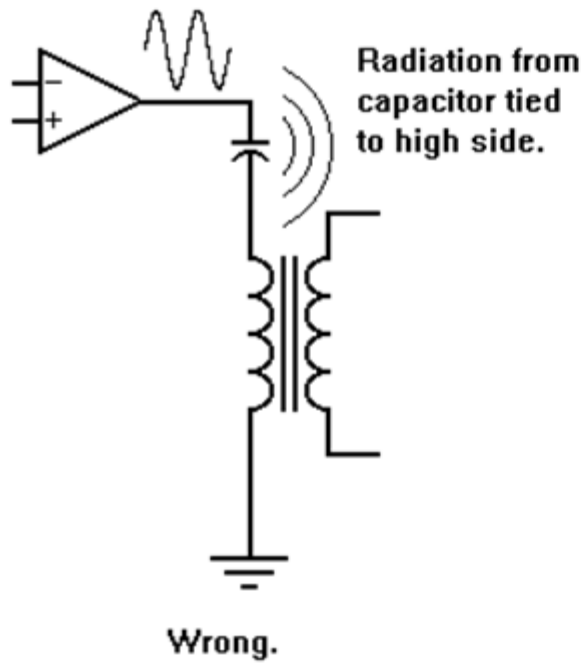
Dual Audio Transformers Give Far-Field Magnetic Interference Suppression

Far-Field Magnetic Interference Cancellation



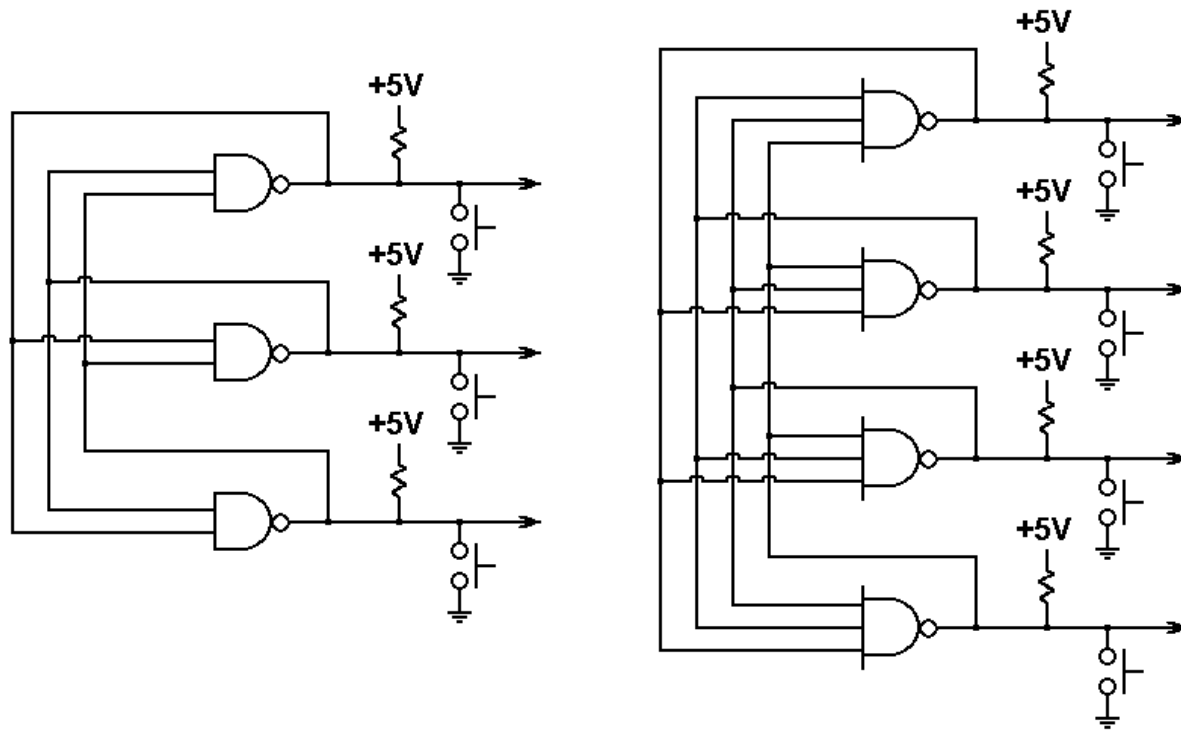
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Transformers, DC Blocks and Signal Isolation



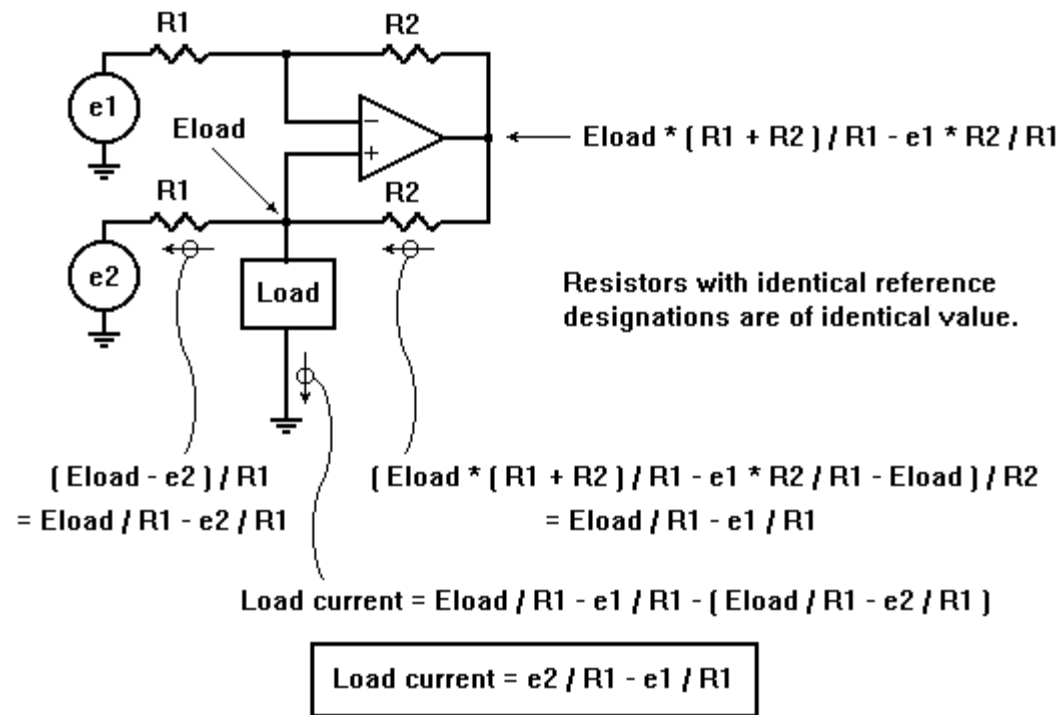
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Polystable Memory Elements



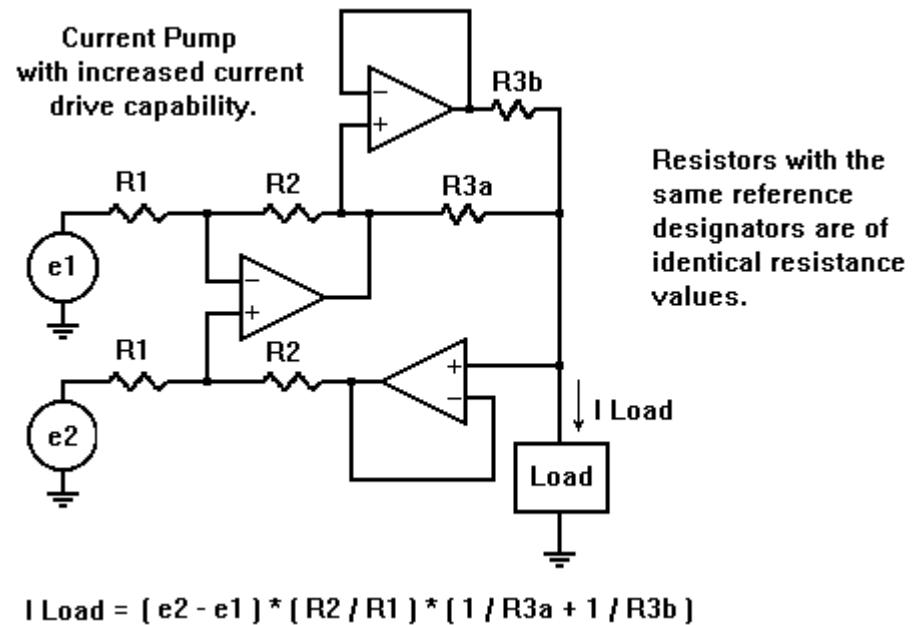
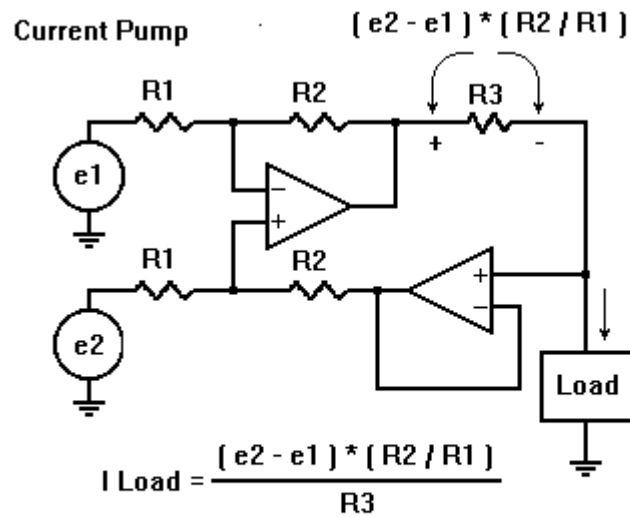
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Howland Current Pump



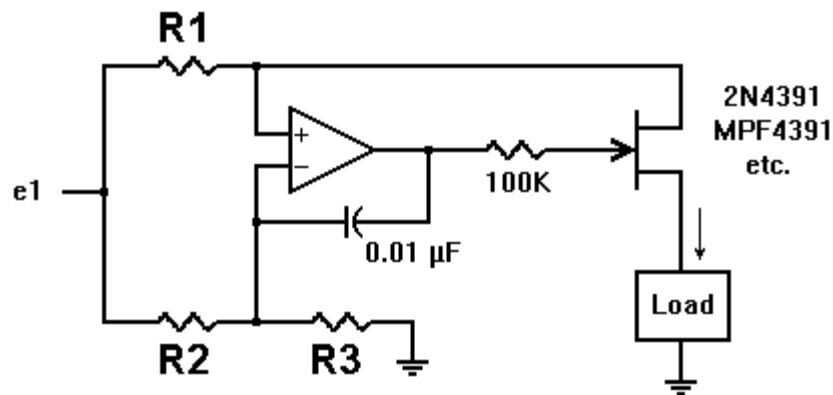
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Two More Current Pumps



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JFET Current Pump

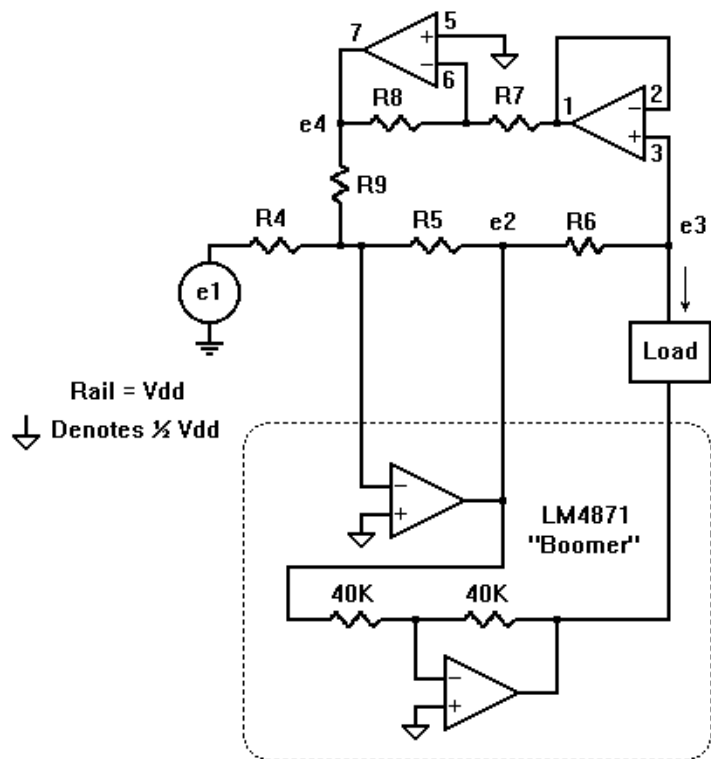


This circuit behaves as a current pump because the JFET doesn't carry any appreciable gate current.

$$I_{\text{Load}} = e1 * \frac{R2}{R1 + R2}$$

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“Boomer” Amplifier Current Pump



$$e2 = - (R5 / R4) e1 - (R5 / R9) e4$$

$$e4 = - (R8 / R7) e3$$

$$e2 = - (R5 / R4) e1 + (R5 / R9) (R8 / R7) e3$$

$$(R5 / R4) e1 = (R5 / R9) (R8 / R7) e3 - e2$$

$$\text{Let: } (R5 / R9) (R8 / R7) = 1$$

For convenience, let $R7 = R5$, $R8 = R5$ AND $R9 = R5$

$$\text{Then } (e3 - e2) = (R5 / R4) e1$$

$$I_{\text{load}} = (e2 - e3) / R6 = - (e3 - e2) / R6$$

$$I_{\text{load}} = - e1 (R5 / R4) / R6$$

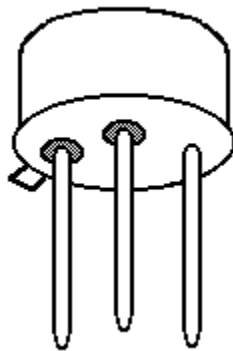
If we make $R5 = R7 = R8 = R9 = 10K$,
 those four resistors can be in a SIP.

We then scale the current drive using $R4$ and $R6$.

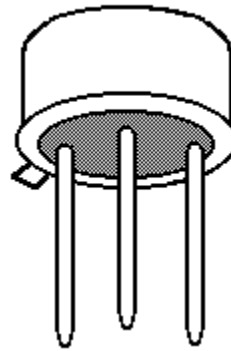
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A Booby Trap with TO-5 and TO-39 Cans

These transistors can come either way!!



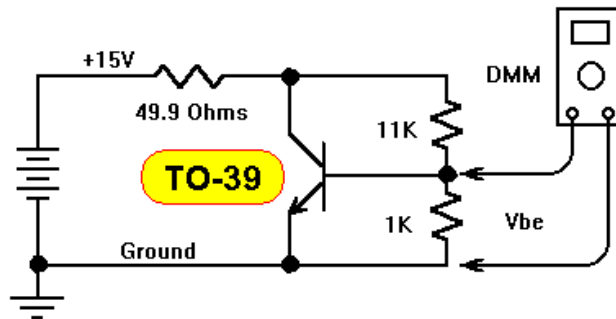
**2N2905 with
a metal can
and glass
beads on the
base and the
emitter.**



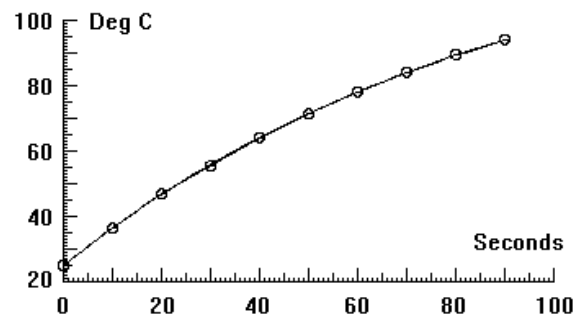
**2N2905 with
a glass seal
for all three
leads.**

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Thermal Rise Time of TO-39 Cans Tau ~ 90 Seconds



0 Sec	Vbe = 729 mV	25.0 deg C
10 Sec	Vbe = 704 mV	36.4 deg C
20 Sec	Vbe = 681 mV	46.8 deg C
30 Sec	Vbe = 662 mV	55.5 deg C
40 Sec	Vbe = 643 mV	64.1 deg C
50 Sec	Vbe = 627 mV	71.4 deg C
60 Sec	Vbe = 612 mV	78.2 deg C
70 Sec	Vbe = 599 mV	84.1 deg C
80 Sec	Vbe = 587 mV	89.5 deg C
90 Sec	Vbe = 577 mV	94.1 deg C



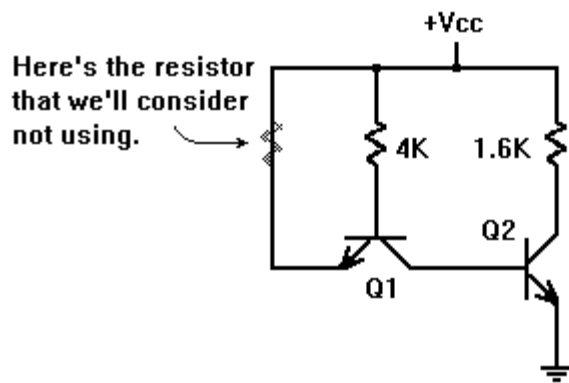
The data points for temperature versus time are approximated by:

$$\text{Deg C} = 134.2 - 109.2 * e^{-t/90.1}$$

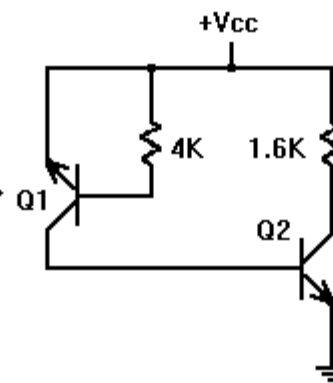
where Deg C is temperature in degrees C and t is elapsed time in seconds.

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TTL Pull-ups



To aid in visualization, let's rotate the picture of Q1 clockwise by 90°.



Next, consider that Q1, being an NPN device, has N material at its collector and N material at its emitter. The upshot of that is that the section we choose to call the collector is just as capable of being an emitter and the other section we choose to call the emitter is just as capable of serving as a collector.

With the functions of collector and emitter exchanged, Q1 becomes operative in its inverse mode, complete with a substantial gain term, β , all its very own. The base current through the 4K gets multiplied by that β value and flows down from the +Vcc rail to the base of Q2 with nothing in particular to limit it. This can get into a runaway mode and blow the device.

This is why TTL inputs shouldn't go directly to the +Vcc rail except for those particular parts where the vendor has specifically permitted this in the device data sheet. For garden variety forms of TTL, no.

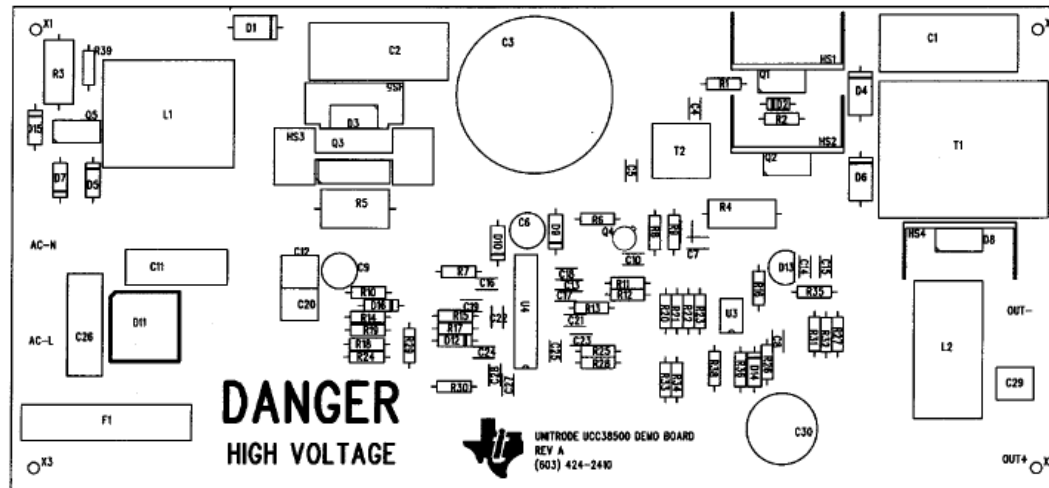
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Power Factor Correction Prototyping Board Texas Instruments number DM38500EVM

2.2 DM38500 Board Layout

Board layout example of the DM38500 EVM PCB is shown in the following illustration. It is not to scale and appear here only as a reference.

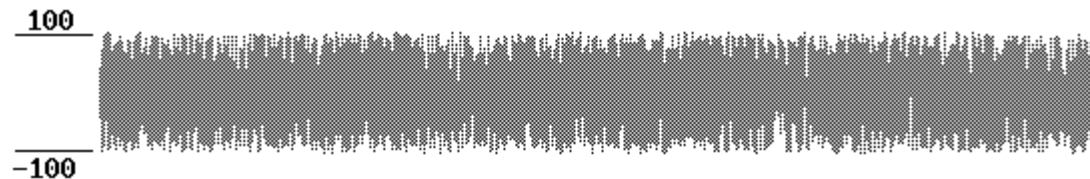
Figure 2-1. DM38500 EVM PC Board: Top Assembly



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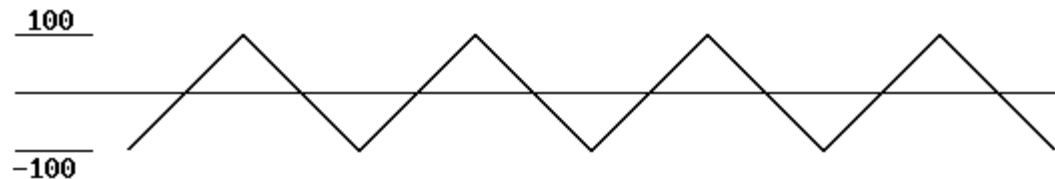
Maximum RMS Value of a Random Waveform

RMS of Random Wave = RMS of Triangle Wave



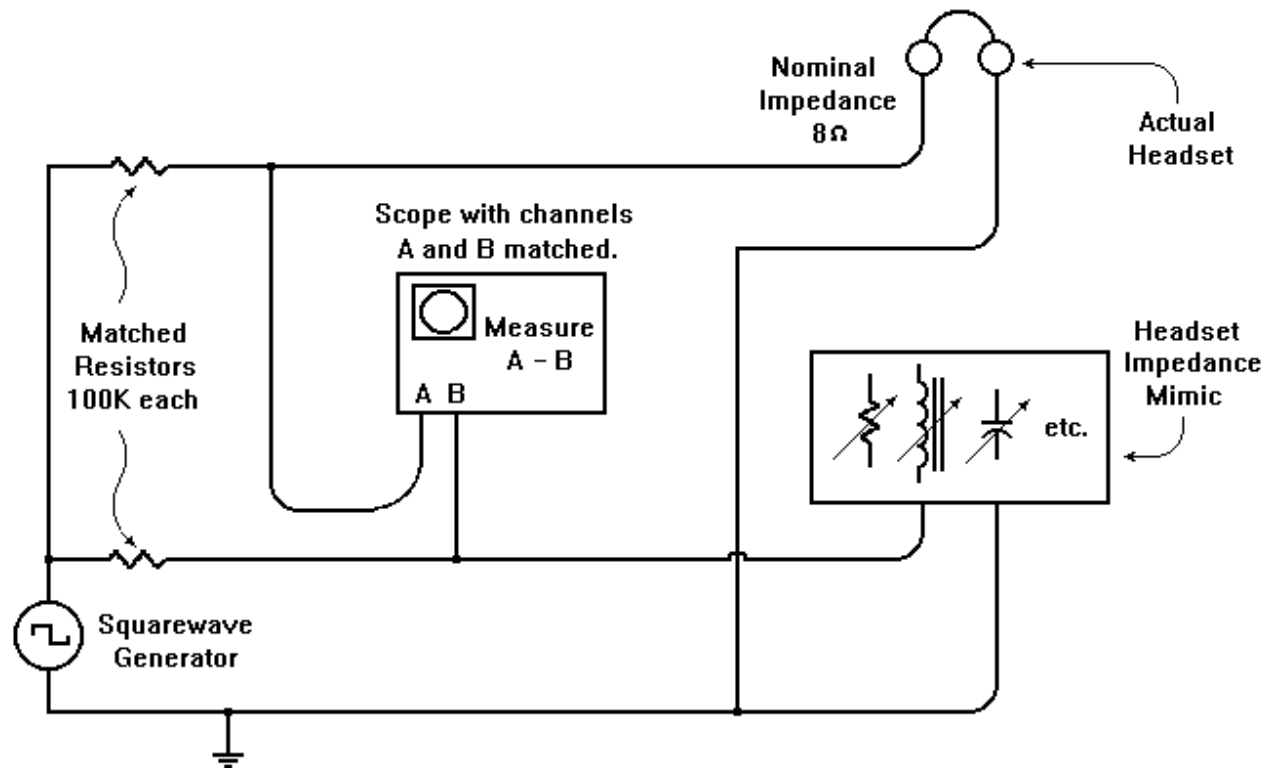
Number of samples	RMS
5000	57.27
10000	57.50
15000	57.68
20000	58.01
25000	57.57
30000	57.88
35000	57.54
40000	58.05
45000	57.74
50000	57.41

$$\frac{100}{\text{Sqrt}(3)} = 57.735\text{.....}$$



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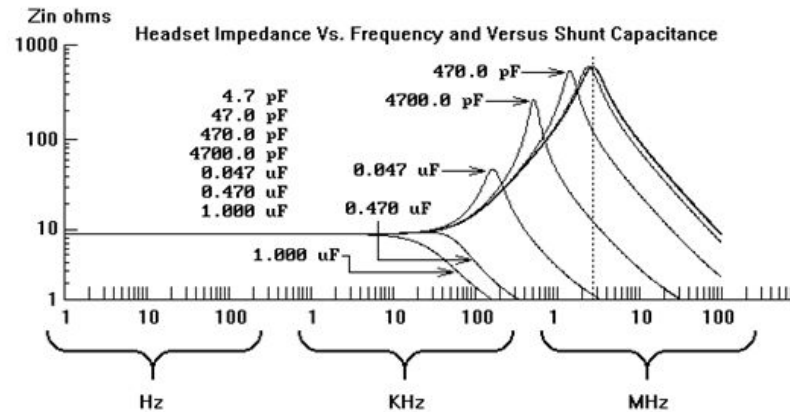
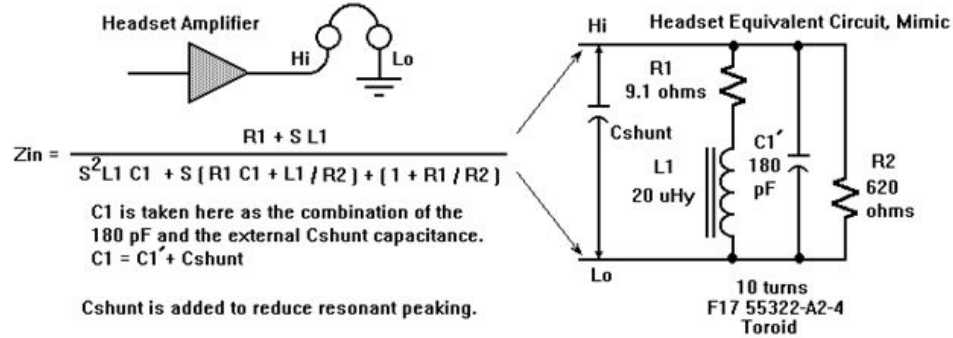
Using Mimicry to Find the True Equivalent Circuit of A Headset



The topology and the component values of the Headset Impedance Mimic are experimentally chosen so that the differential measurement of A - B goes to zero.

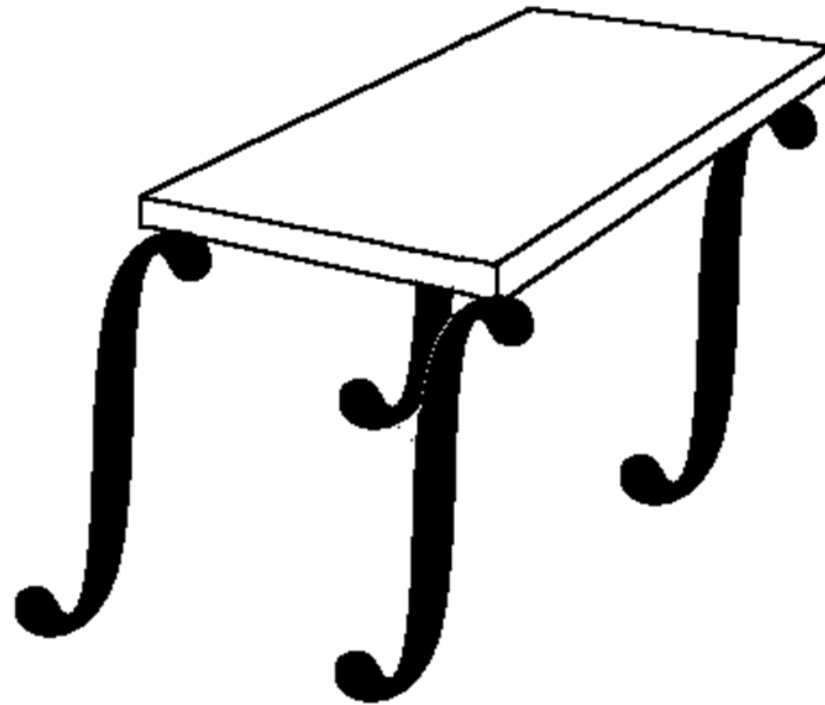
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Headset Model Shows Resonant Peaking and A Suppression Method



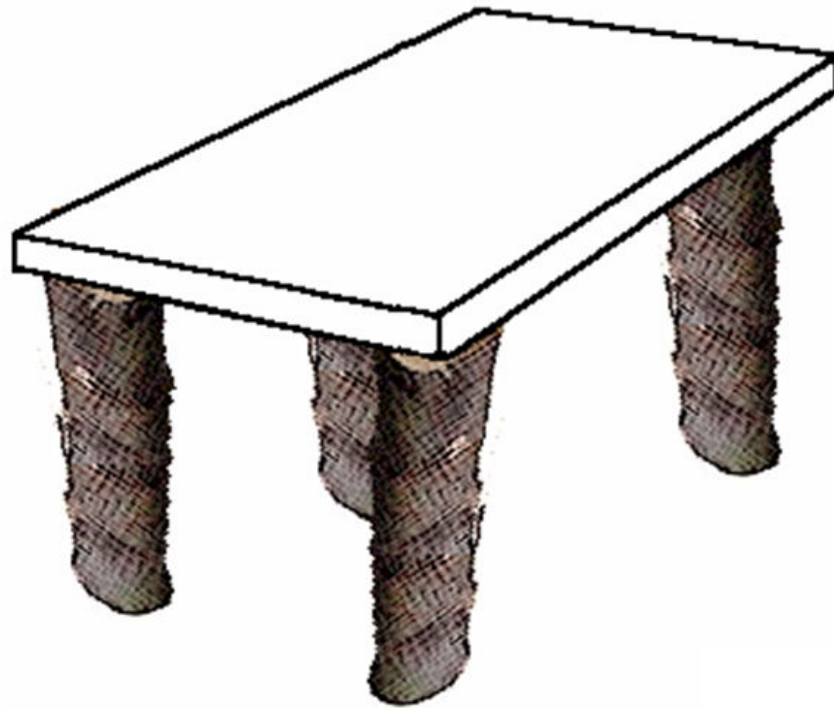
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An Integral Table



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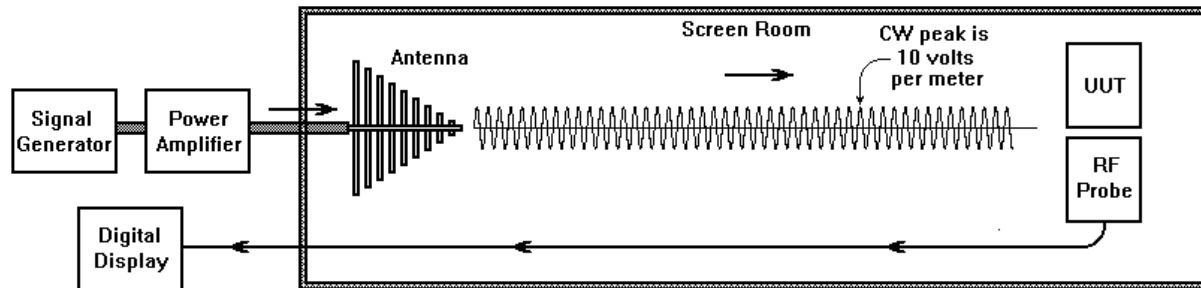
A Log Table



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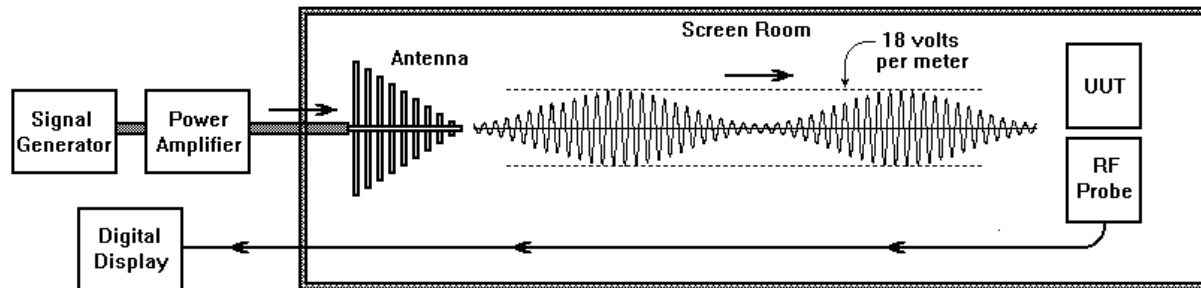
Radiated Susceptibility EMI Test

Preparatory level setting in CW mode:



In CW, the peak field is set for a Digital Display readout of 10 volts per meter.

Test level for 80% AM modulation:



In 80% AM, the peak field must go to 18 volts per meter. That value is supposed to be shown on the Digital Display readout.

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Radiated Susceptibility EMI Test

For an AM signal of $E = E_{pk} * \sin (W_c * t) * (1 + K_m * \sin (W_m * t))$

$$E_{rms} = 0.5 * E_{pk} * \sqrt{2 + K_m^2}$$

Amplitude Modulation of 10V peak Carrier



$$V_{rms} = V_{pk} * .5 * \sqrt{3}$$
$$V_{rms} = 8.660$$



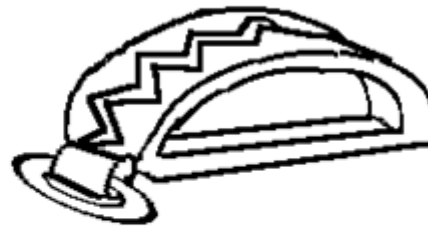
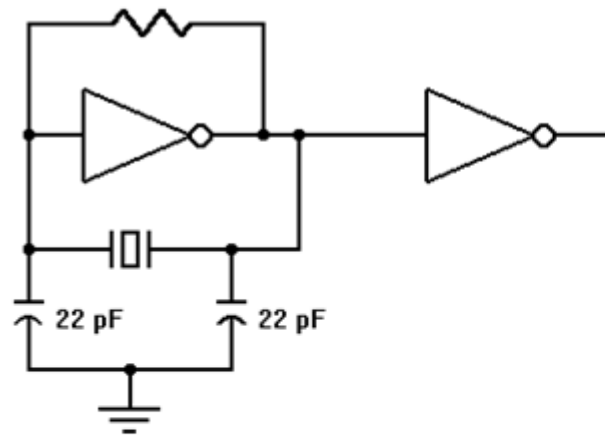
$$V_{rms} = V_{pk} * .5 * \sqrt{2.64}$$
$$V_{rms} = 8.124$$



$$V_{rms} = V_{pk} * .5 * \sqrt{2}$$
$$V_{rms} = 7.071$$

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Basic Logic Gate Crystal Oscillator



**Crystal's application in
uP/uC or gate array
clock oscillator.**

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The Requirement!

MIL-C-3098G

3.13 Unwanted modes.

3.13.1 Method I (excluding overtone units). When tested as specified in 4.9.9.1, unless otherwise specified (see 3.1), there shall be no unwanted modes of oscillation.

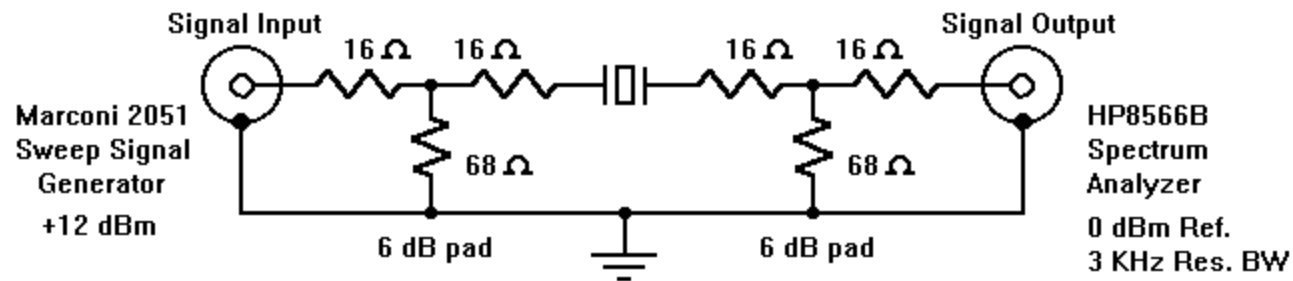
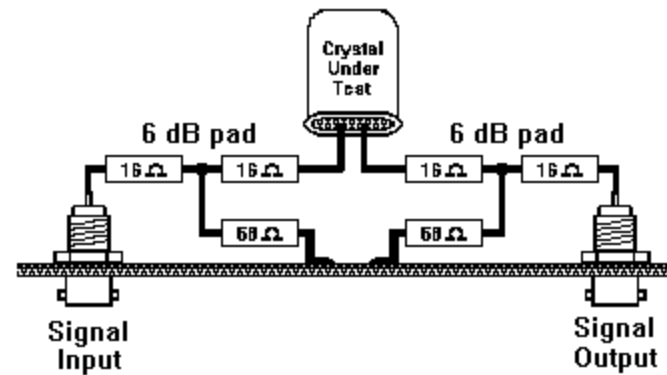
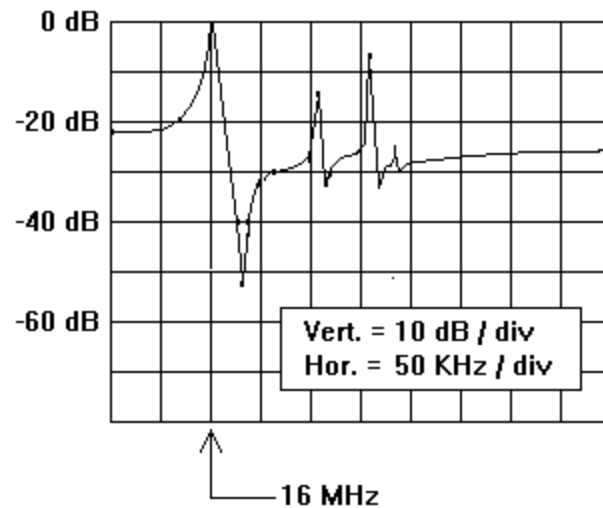
4.9.9.1

b. Adjust the output frequency of the test set to a frequency 20 percent lower than the specified frequency, and then to a frequency 20 percent higher than the specified frequency.

20% of 16 MHz comes to **3.2 MHz**

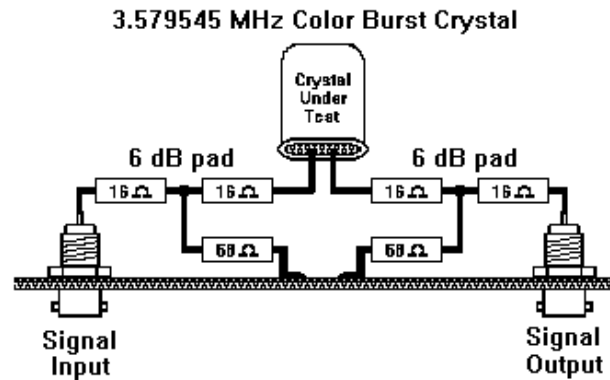
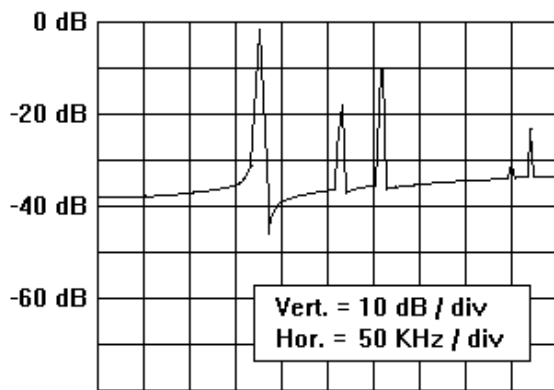
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Bad Crystals in Violation of MIL-C-3098



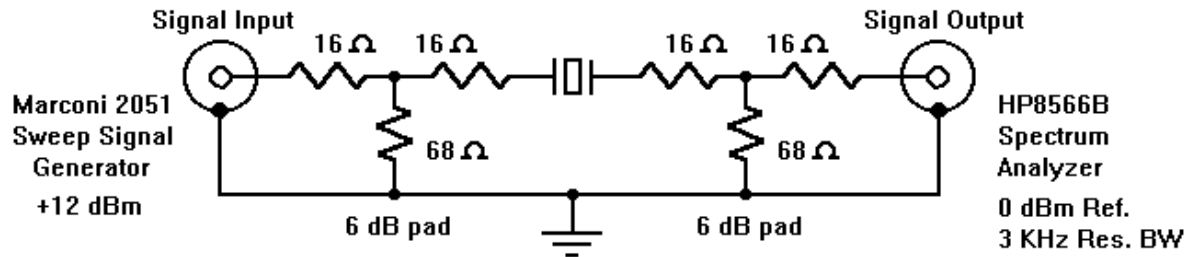
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Some More Bad Crystals



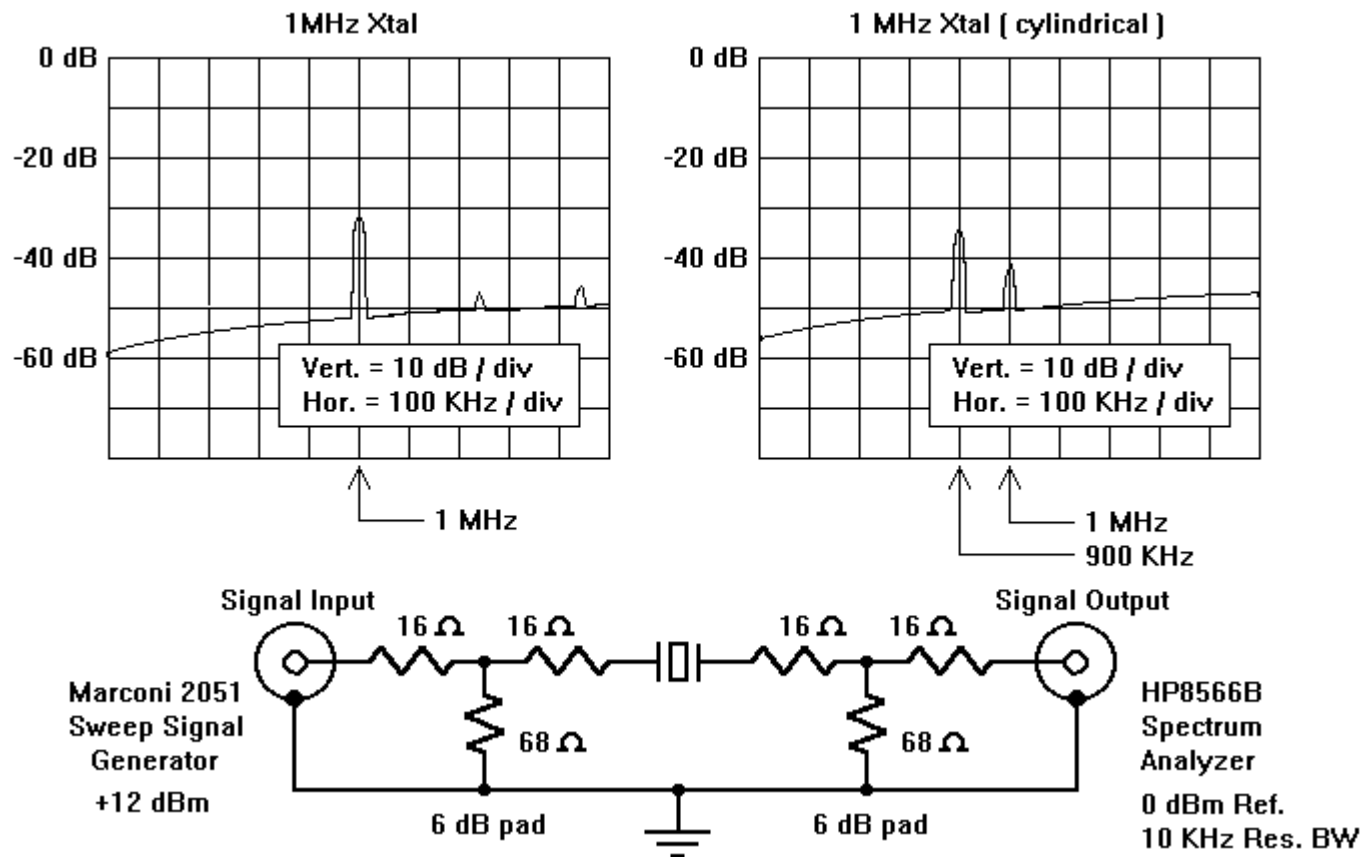
3.6 MHz

20% of 3.579545 MHz comes to **716 kHz**



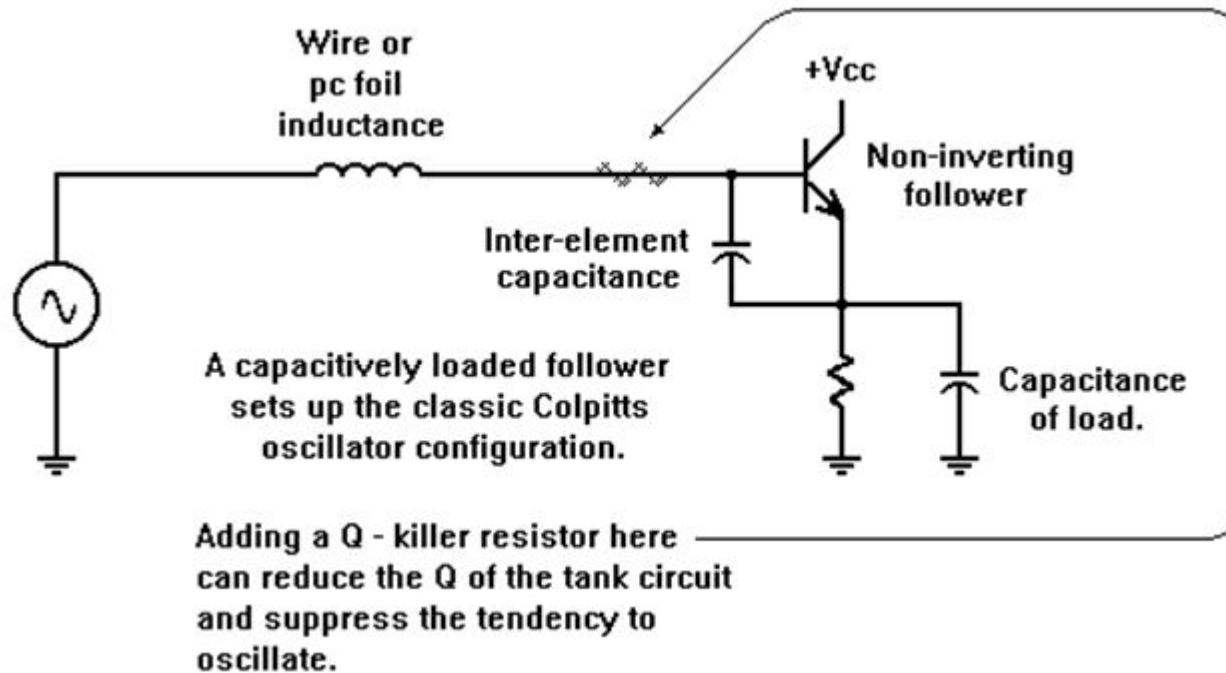
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Still More Bad Crystals!!



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An Emitter Follower Driving A Capacitive Load Is Only One Step Away From Being a Colpitts Oscillator



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Paralleled Rail Voltage Bypass Capacitors

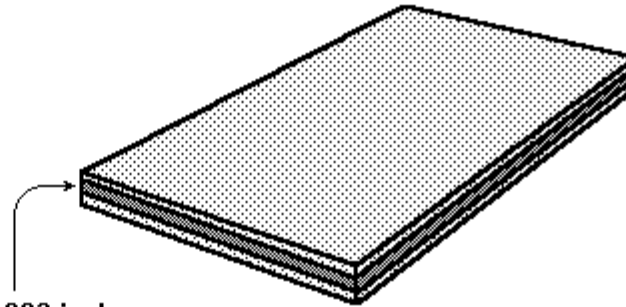
Major boobytrap!!!

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A Typical Circuit Board

Permittivity = Dielectric constant
 ϵ_0 = Dielectric constant of free space.
= 8.854 E-12 farads per meter
= 2.249 E-13 farads per inch
= 0.2249 pF per inch
 ϵ_r = Relative dielectric constant of a material
 ϵ = Actual dielectric constant of a material
= $\epsilon_0 * \epsilon_r$
For G10 material, $\epsilon_r = 4.7$
Dielectric layer thickness may typically be 3 mils = 0.003 inch.
For one square inch of 0.003 inch dielectric between two
conductors, the capacitance per square inch is:

$$C = \frac{4.7 * 0.2249 * 1}{0.003} = 352.3 \text{ pF per square inch}$$

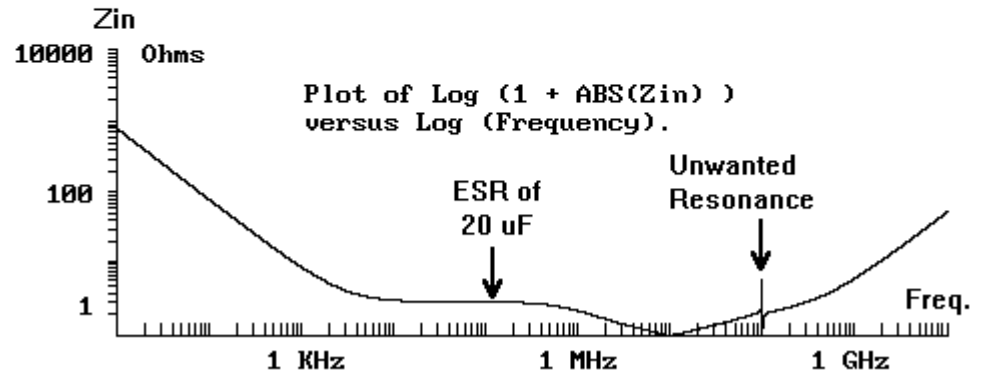
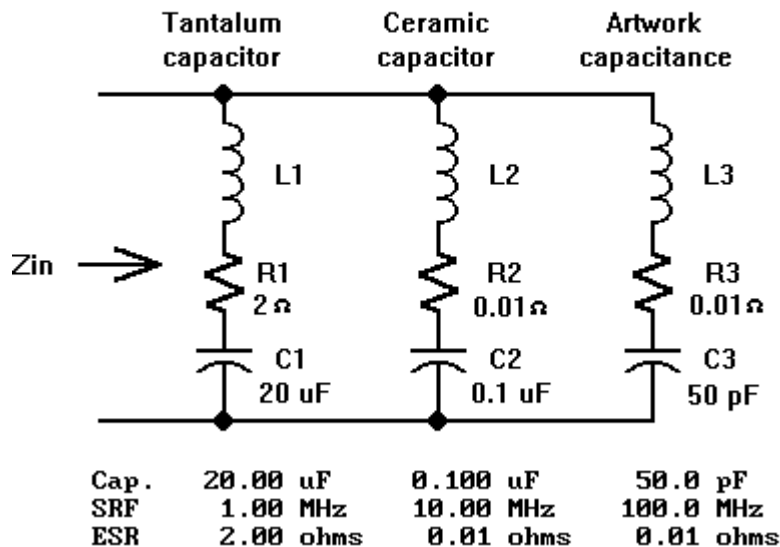


Let us assume a section of circuit board
between a +5Vcc and ground with a foil
to foil capacitance of 50 pF in parallel with
bypass capacitors. [Approximately 0.14 sq. in.]

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A Look At Rail Bypass Impedance Vs. Frequency

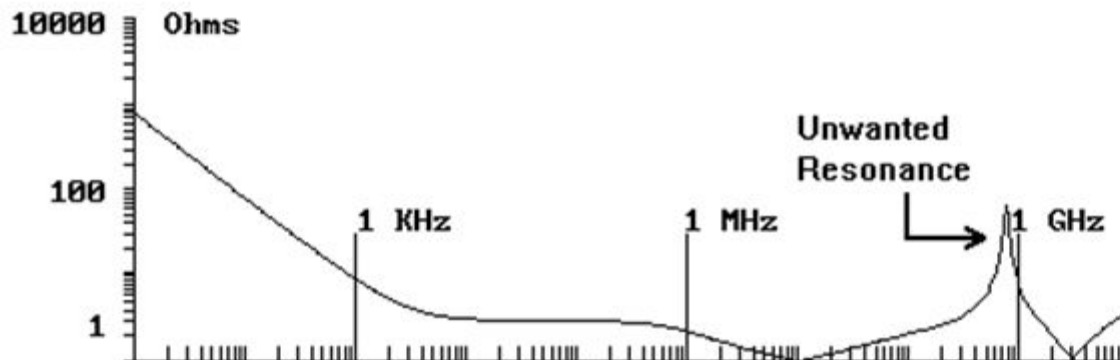
The parallel combination of two bypass capacitors and the circuit board capacitance is modeled as shown for which the impedance versus frequency is calculated and plotted. Note the unwanted resonance at approximately 100 MHz.



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“Improved” Board Layout’s Capacitance

Cap.	20.00 uF	0.100 uF	50.0 pF
SRF	1.00 MHz	10.00 MHz	3000.0 MHz
ESR	2.00 ohms	0.01 ohms	0.01 ohms



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Whenever you have a set of paralleled bypass capacitors, each with its own self resonant frequency (SRF), whichever of those capacitors has the highest self resonant frequency will yield a **parallel resonant impedance peak** at some intermediate frequency where that highest SRF capacitor interacts with the residual inductance of that whole group of other capacitors.

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Silicone Rubber for High Voltage Applications

by R.L. Daileader, W.H. Filbert and J.W. Hawkins
General Electric Silicone Products Department

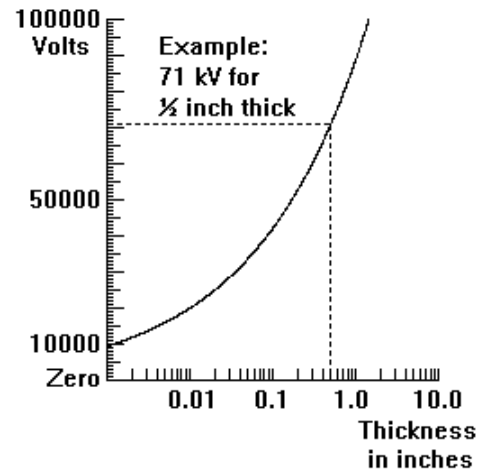
Publication CDS-2081

(This application note dates from 1958)

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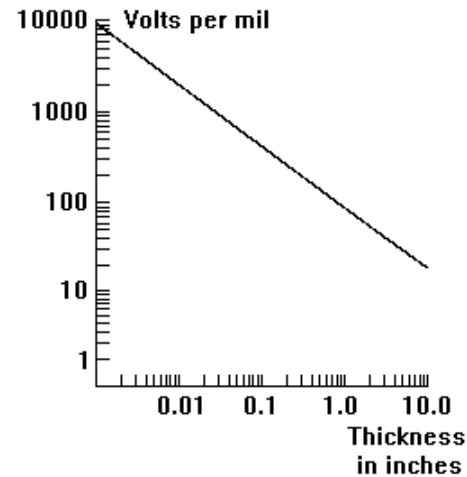
Silicone Rubber High Voltage Support

Estimate of Voltage Support Capability of
General Electric RTV11 Silicone Rubber



$$\text{Volts} = 88626.71 * T^{0.324}$$

where T is in inches.



The "volts per mil" support capability declines as the RTV thickness increases.

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The identity of this supplier has been deliberately blocked.

2-Part Potting/Encapsulating Compound RTV11

Primary Characteristics

- ▶ White Flowable
- ▶ Condensation cure
- ▶ Primer required
- ▶ General purpose potting
- ▶ Room temp. cure
- ▶ Requires parts A and B

Use for :

- ▶ Medical molds/instruments
- ▶ High voltage power supply potting
- ▶ General purpose electrical potting

A white, two component, low viscosity potting compound that cures at room temperature to a soft pliable rubber. Will cure in deep sections. The excellent electrical properties make it a candidate material for both high and low voltage electrical assemblies. Cushions against mechanical shock and vibration. The product comes complete with catalyst DBT. [Specialized catalysts](#) are available upon request.

Available Sizes

Catalog Number	Sizes Available	Description
RTV11-1P	1 pint	case of 12
RTV11-1G	1 gallon	12.1 lbs kit

RTV11 requires a primer. Visit our [primer guide](#) for details.

Warning!! Beware of this rating. It is extremely misleading. The dielectric strength of any RTV is not a constant versus thickness, but actually degrades as thickness increases.

The function for this has been shown as:

$$\text{Volts} = 88626.71 \times \text{Thickness in inches}^{0.324}$$

Specifications

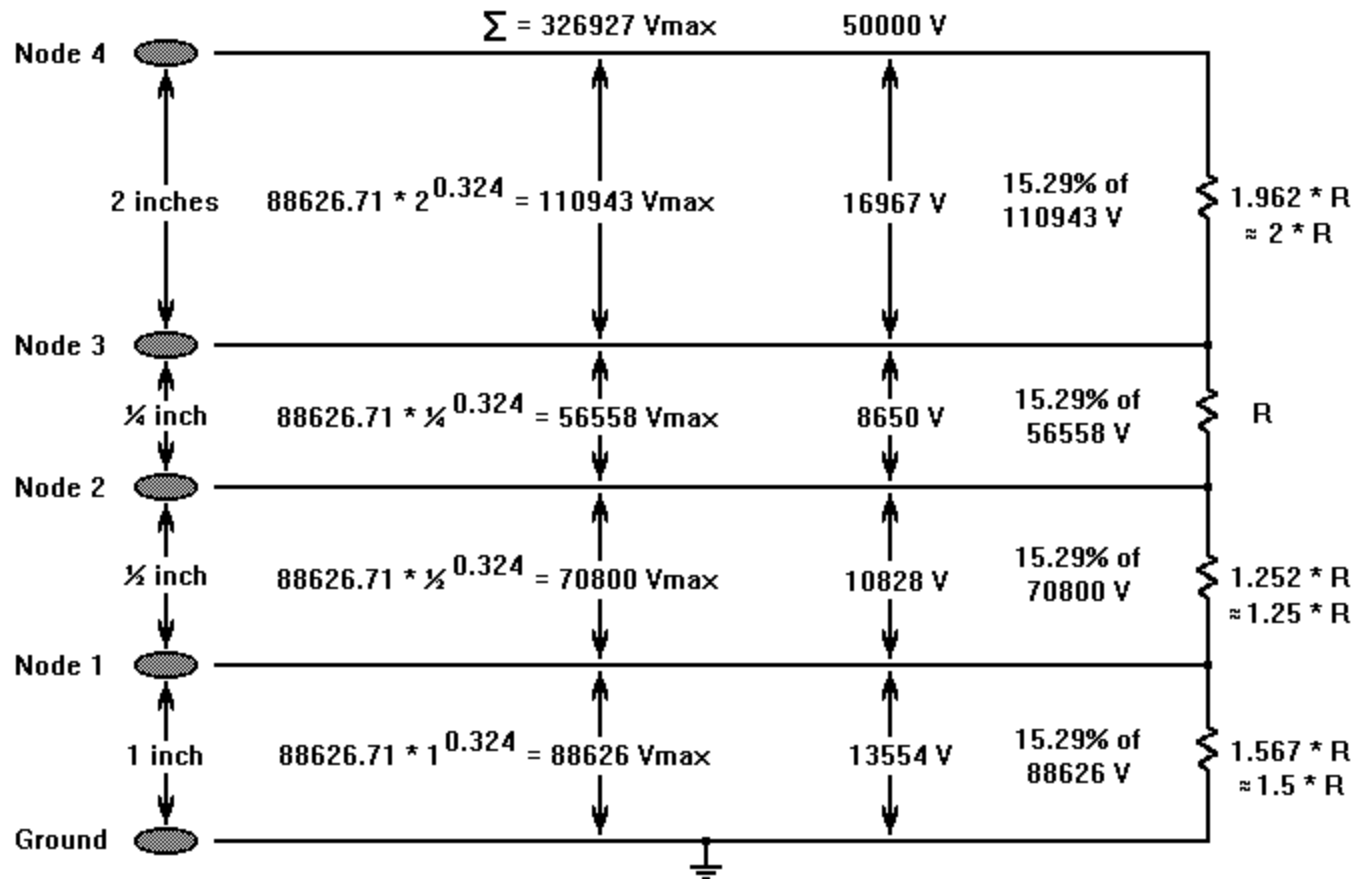
Use	General Purpose Potting
Special Feature	Cushions against mechanical shock
Standards	FDA
NSN	8030-01-104-5392
Cross Reference	RTV11
Uncured Properties	
Consistency	Flowable
Color	White
Specific Gravity	1.19
Pot Life (@ 25°C / 77°F)	1.5 hours
Cure Through Time	24 hours
Useful Temp. Range	-60°C to 204°C (-75°F to 400°F)
Cured Properties - MECHANICAL	
Hardness	41 (Shore A)
Tensile Strength	2.06 MPa (300 psi)
Elongation	160%
Tear Strength	3.5 Kg/cm (20 lb/in)
Cured Properties - ELECTRICAL	
Volume Resistivity	1×10^{13} ohm · cm
Dielectric Strength	515 V/mil
Dielectric Constant	3.3 @ 1000 Hz
Cured Properties - THERMAL	
Thermal Conductivity	0.29 W/m · °K
Brittle Point	-60°C (-75°F)
Thermal Expansion	25×10^{-5} (°C) ⁻¹
Other	
Viscosity (@ 25°C)	11,000 cps
Mix Ratio (by weight)	100:0.5

515 volts per mil equals
515000 / 25.4 volts per mm
equals 20.3 kV per mm

mm	Inch	kV	kV/mm		
1.9	0.074803	38.25733	20.13544	$kV = 88.62671 * \text{Inches}^{0.324}$	General Electric (Per Application Note of 1958)
1.9	0.074803	38.57	20.3	By data sheet specification.	The other company.

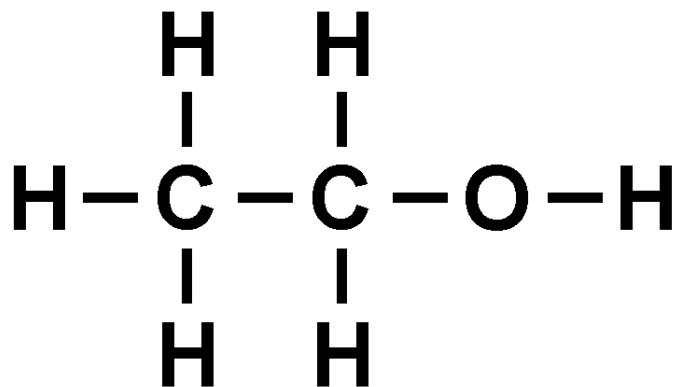
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Optimizing Dielectric Stress



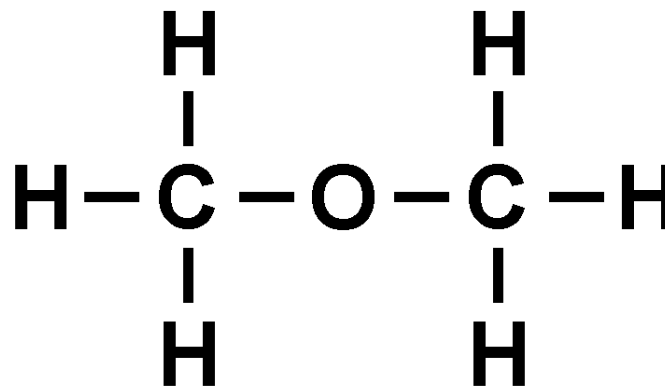
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Dipole Moment



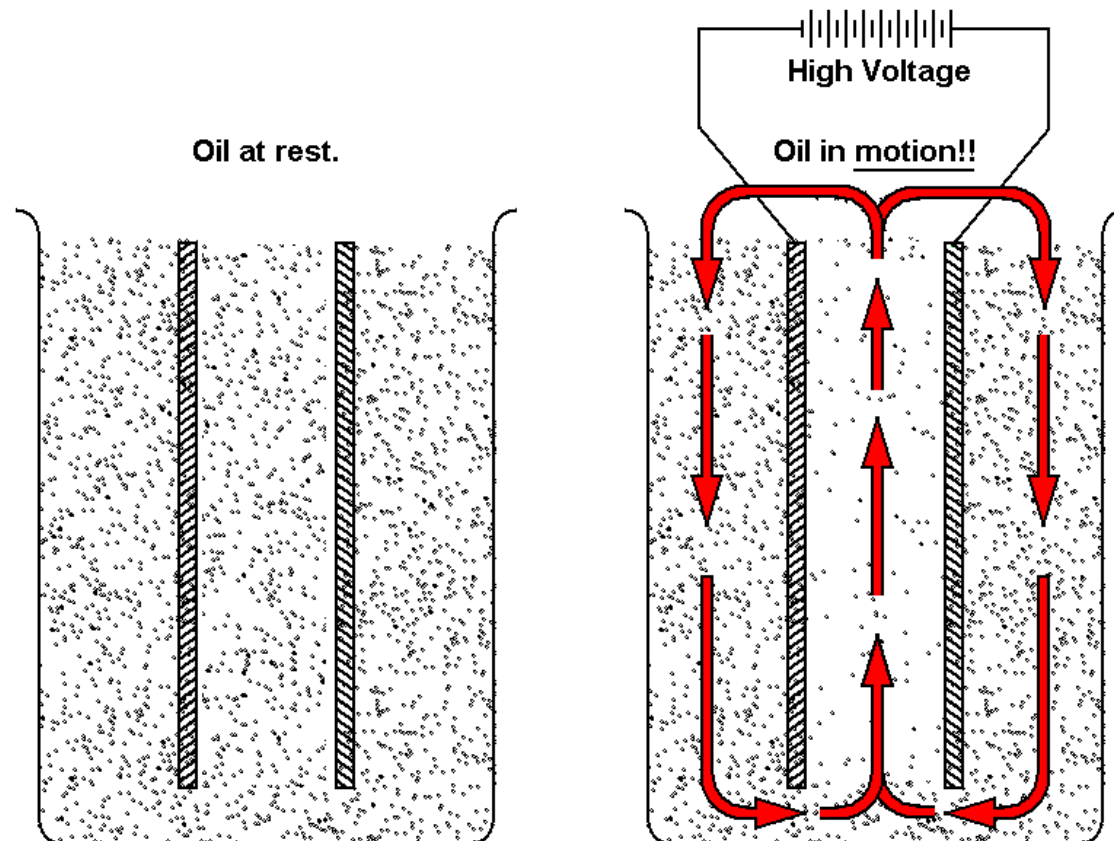
Ethyl alcohol has a finite,
non-zero dipole moment.

Di-methyl ether has a zero
dipole moment because its
distribution of charge is
symmetric in any axis.



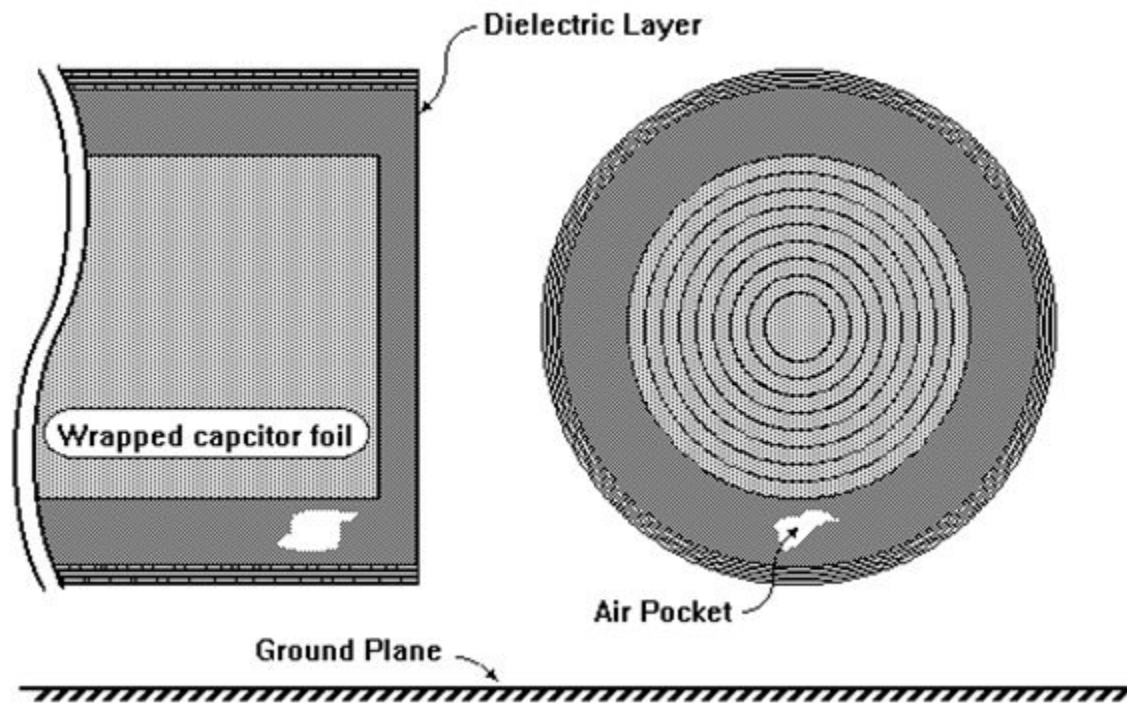
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Dielectrophoresis



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High Voltage Capacitor Flaw



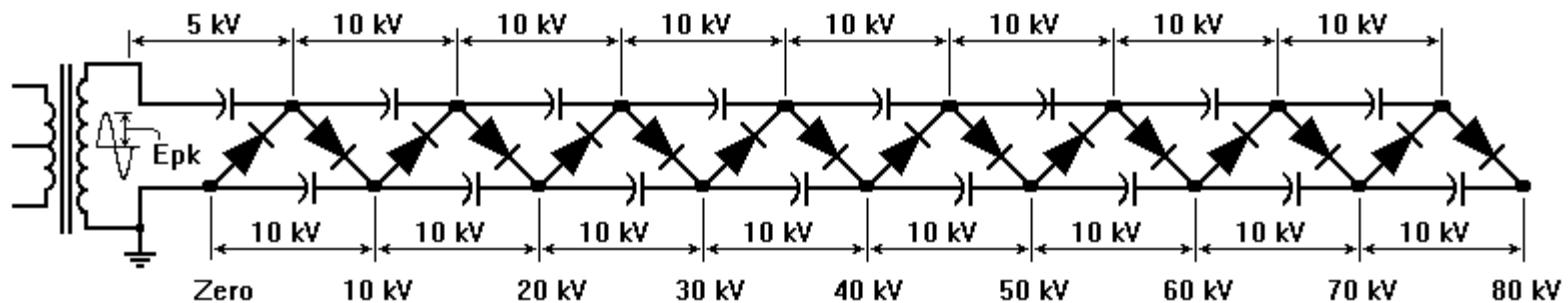
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High Voltage Multiplier

Idealized x16 Voltage Multiplier for 80 kV

We let $E_{pk} = 5 \text{ kV}$

The "noisy" side.



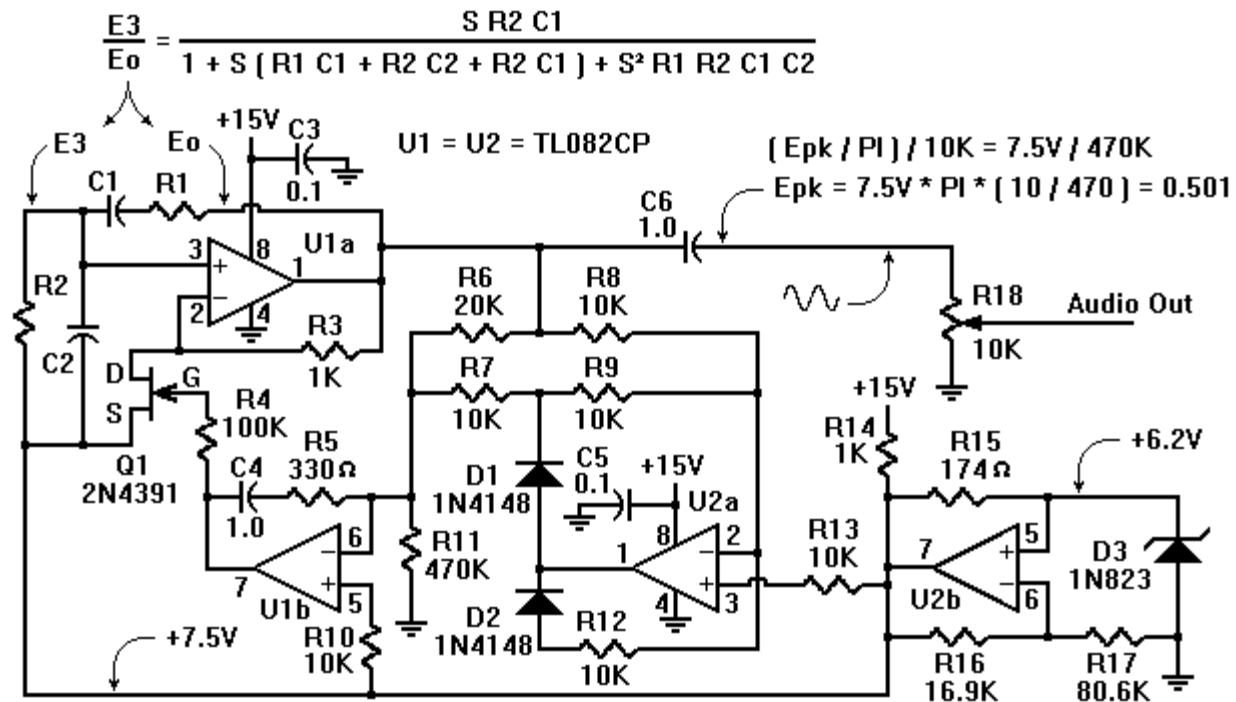
The "quiet" side.

Each capacitor sees up to 10 kV from its own end-to-end, but almost all of the capacitors ride on a higher voltage with respect to ground.

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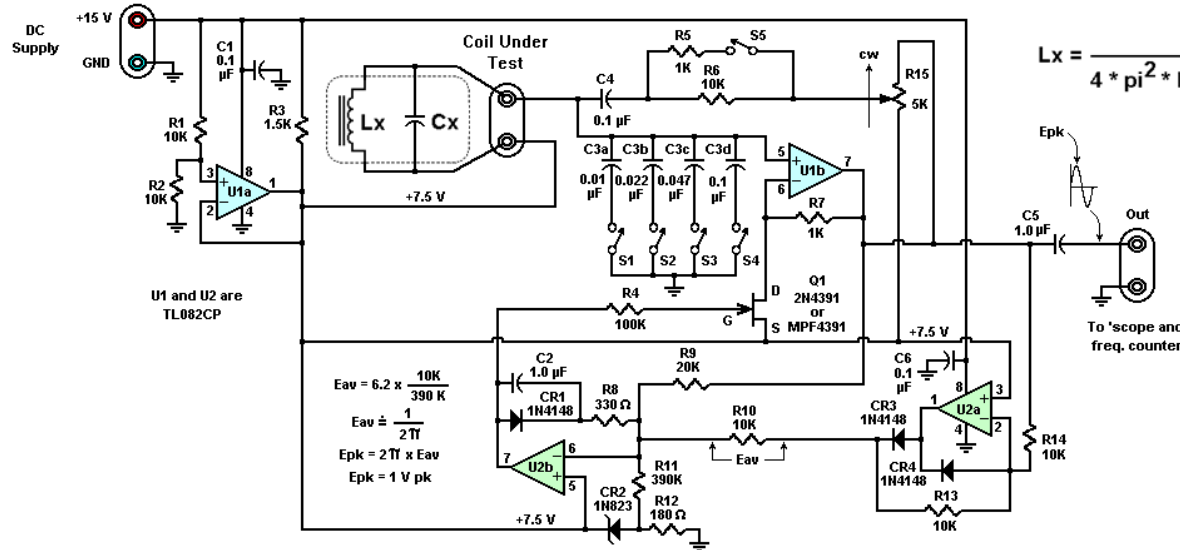
Wien Bridge Oscillator

Wien Bridge Oscillator with Output = 1.0 Volts Peak-to-Peak



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Dual-Resonance Test Oscillator



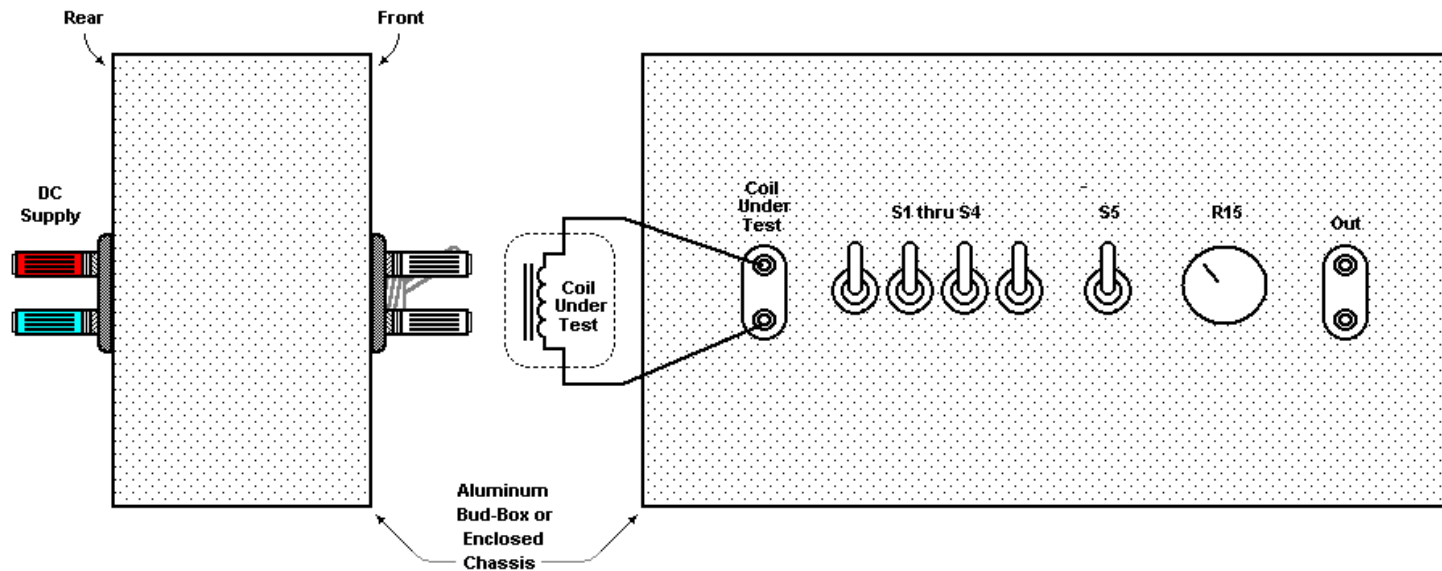
$$L_x = \frac{F_b^2 - F_a^2}{4 * \pi^2 * F_a^2 * F_b^2 * (C_a - C_b)}$$

$$C_x = \frac{F_b^2 * C_b - F_a^2 * C_a}{F_b^2 - F_a^2}$$

Using switches S1 thru S4, find four oscillation frequencies, one for each capacitance of 0.01 μ F, 0.022 μ F, 0.047 μ F and 0.1 μ F. Taking these four frequency-capacitances in all combinations as C_a with F_a and C_b with F_b , find the values of L_x and C_x . Your results will be reliable when all calculation combinations yield the same values for L_x and C_x .

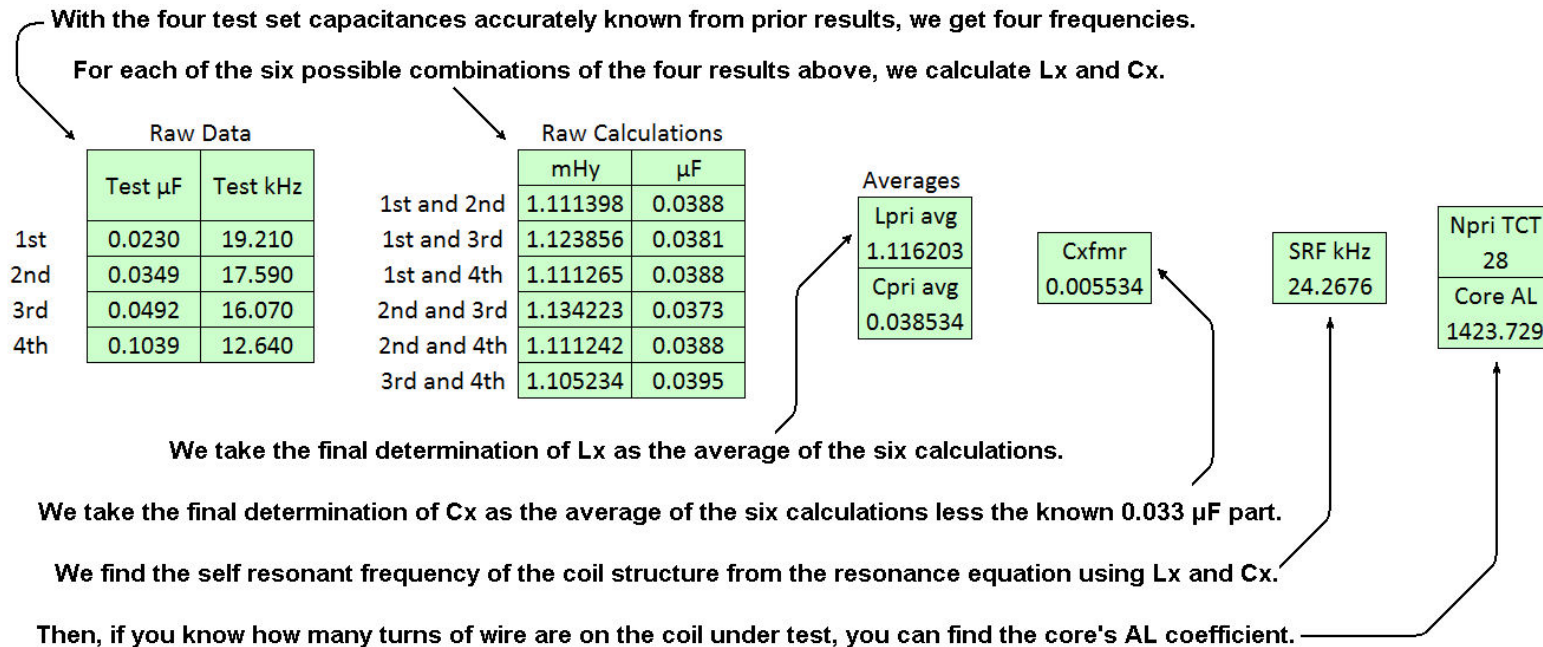
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Dual-Resonance Test Set Suggested Construction



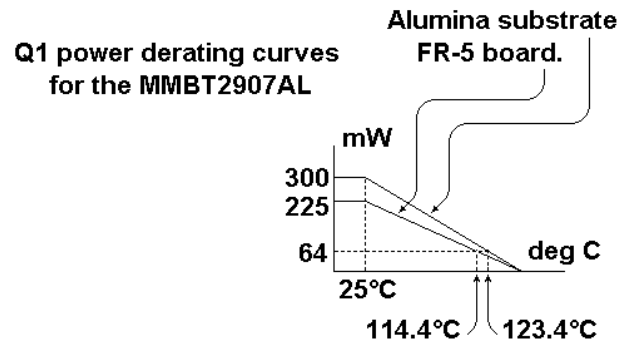
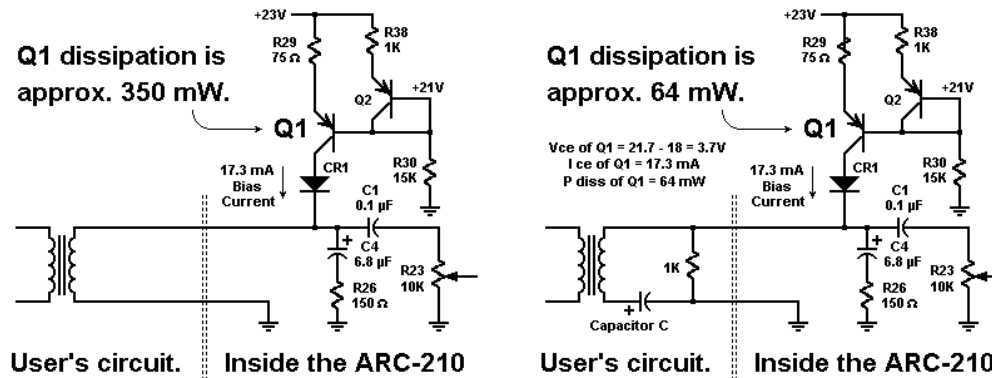
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Sample Dual Resonance Test Results



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How to Kill an ARC-210



Do not assume that you can just connect any old thing into a microphone input connector.

In this case, an ARC-210 input circuit can get fried!

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ambertec@ieee.org